
Interface manual - English

Spectra / SPE series

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Technical modifications are subject to change without prior notice

SERIAL DATA TRANSMISSION.....	1
XON / XOFF - Protocol.....	1
Connector assignment (9-pin DSUB socket).....	1
Connecion RS 232.....	2
Connector assignment RS485 and RS422.....	3
PARALLEL DATA TRANSMISSION	4
Connection	5
ROTATION OF TEXT, CODE AND GRAPHIC	6
DATUMPOINT.....	6
DATA FORMAT.....	7
Explanations.....	8
Definition of field attributes/field properties (optional).....	9
Field names.....	10
Field selection by free definable field number.....	11
Foreground and background	12
MASK SET	13
Text	13
Standard code.....	14
2D bar codes.....	16
Rectangle.....	22
Line.....	22
Internal graphic.....	23
TEXT SET	24
GRAPHIC	26
General graphic format.....	26
Graphic in PCX format.....	27
VARIABLES	29
Set structure	29
Link field	29
Counter.....	30
Extended counter	31
Date / Time.....	32
Currency variable	36
Shift variable.....	37
User guiding	38
Memory card data.....	39
GS1-128 (EAN 128) Parser.....	39
EPC calculation (Electronic Product Code)	40

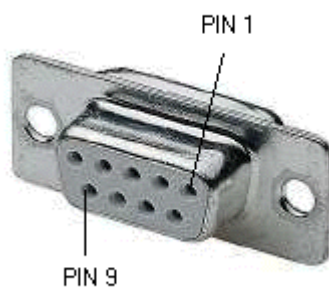
PARAMETER SETS	41
Label parameter	41
Label photocell	46
Dispensing photocell	47
Printer settings.....	48
Interface	53
Offset values.....	55
Service functions	57
Date & Time.....	61
Password.....	64
Print.....	65
Remote console.....	69
Emulation	69
PARAMETER SETS FOR OPTIONS	70
Network	70
Memory Card.....	73
Cutter.....	76
Dispenser	78
Scanner	83
AUTOSTATUS	87
CHARACTER SETS	89
International ANSI character font.....	91
Codepage 437	92
Codepage 850.....	93
Codepage 852.....	94
Codepage 857	95
GEM German	96
GEM English.....	97
GEM French	98
GEM Swedish.....	99
GEM Danish	100
FONT EXAMPLES	101
Bitmap fonts (not proportional)	101
Bitmap fonts (proportional)	101
Vector fonts	101
INDEX	103

SERIAL DATA TRANSMISSION

XON / XOFF - Protocol

The XON / XOFF protocol is used in "memory"-mode. The XON-code (HEX 11) indicates that the printer is ready to receive data. When XOFF-code (HEX 13) is shown the transmission of data has to be interrupted. To avoid possible data loss some information will be stored into the data-memory. When receiving, that the memory is empty the XON-code (HEX 11) will be shown again.

Connector assignment (9-pin DSUB socket)

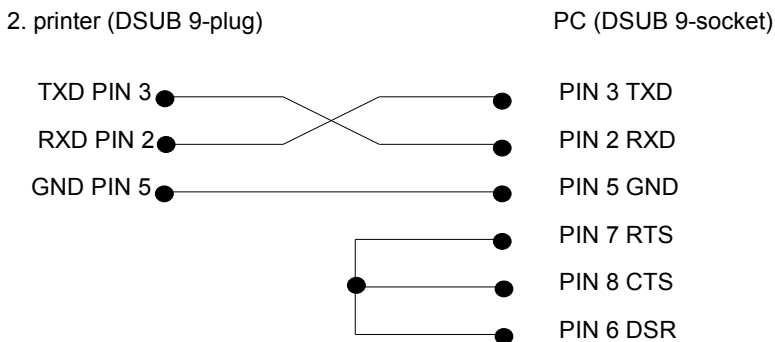
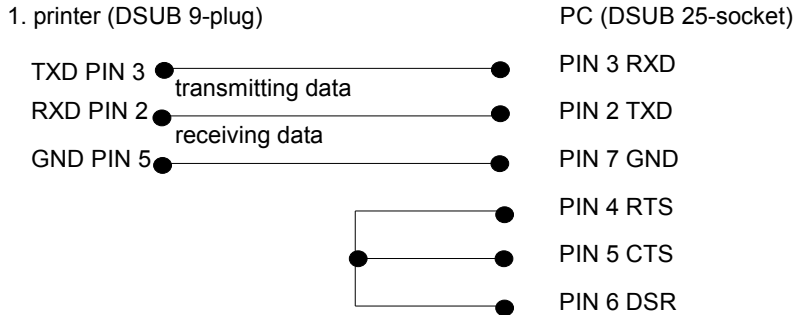


Pin	Signal	Beschreibung
2	R x D	Receiving data line
3	T x D	Transmitting data line
4	DTR	HW Handshake
5	GND	GND Signal

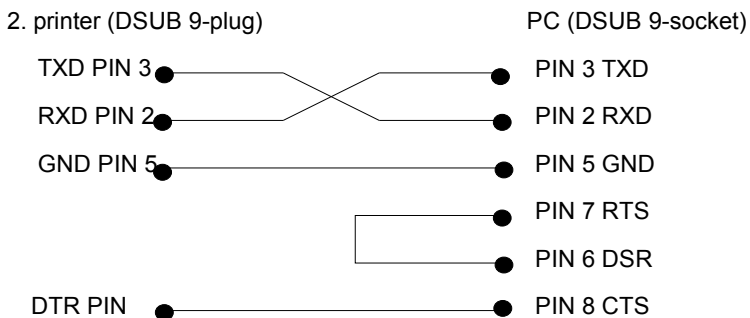
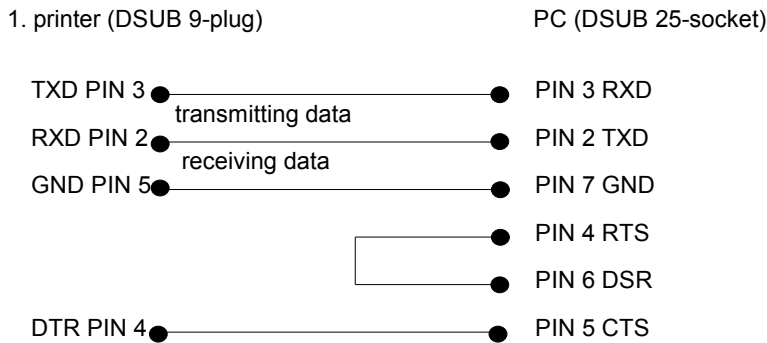
Conexión RS 232

Terminal assignment (cable)

XON / XOFF - report: e.g. connection to an IBM-compatible computer

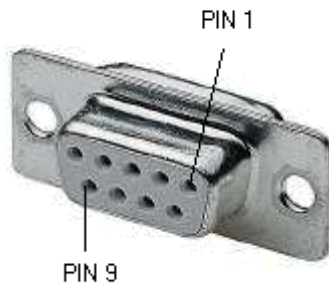


Hardware handshake:



Connector assignment RS485 and RS422

9-pin DSUB socket)



PIN at DSUB socket	Function RS422 (full duplex)	Function RS485 (semi duplex)
1	GND	GND
2	n/c	n/c
3	n/c	n/c
4	RxD-	n/c
5	RxD+	n/c
6	n/c	TxD (RxD)-
7	n/c	TxD (RxD)+
8	TxD-	n/c
9	TxD+	n/c

PARALLEL DATA TRANSMISSION

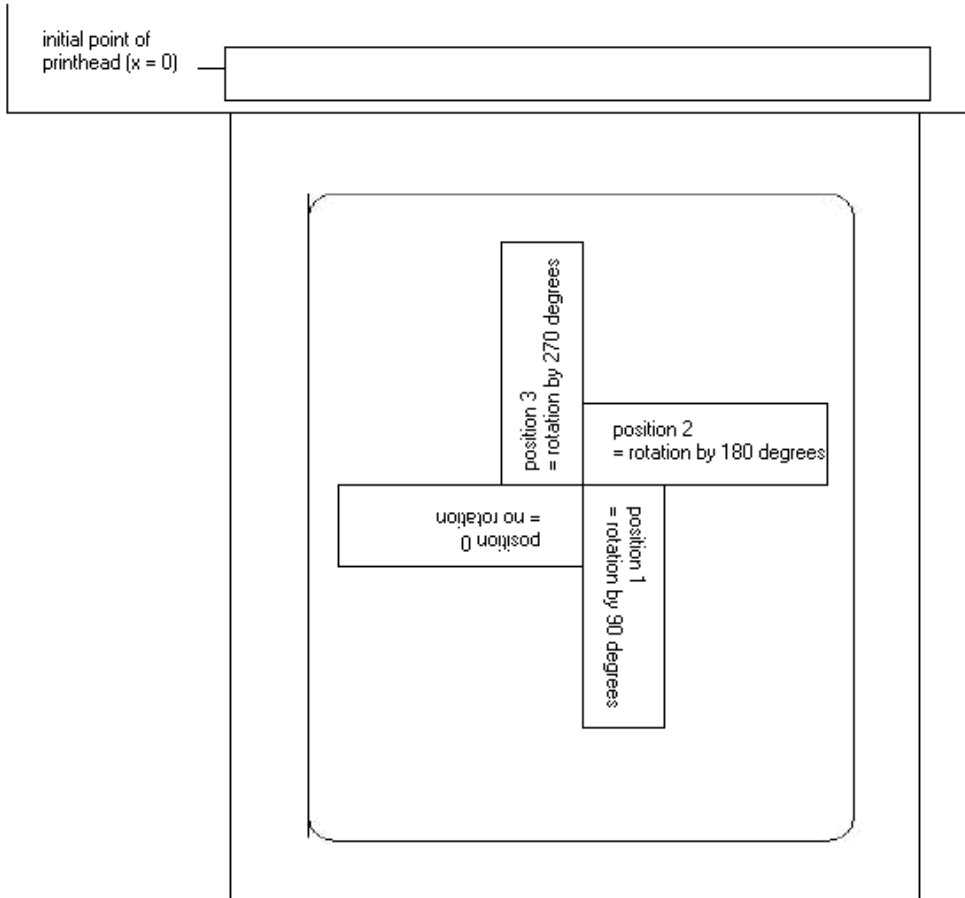
Interface:	parallel Interface
	synchronising with STROBE - signal
	handshake with BUSY - signal
	all signals are TTL - compatible
Connection:	AMPHENOL - plug 57-30360
PIN 1	In regular condition, this signal is in "HIGH" position. With decreasing amplitude the data acceptance is completed from DATA 1 DATA 8.
PIN 2 . . . 9	DATA 1 DATA 8 parallel data information
PIN 10	<u>ACKNLG</u>
PIN 11	In regular condition this signal is "LOW". With decreasing amplitude of STROBE- signals, BUSY will change onto "HIGH" - level. This level will stay as long as the printer is busy with the already received data byte.

Connection

AMP 36 (Centronic's socket)

Signal Pin-No.	Signal name	Direction	Function
1	$\overline{\text{STROBE}}$	(input)	The $\overline{\text{STROBE}}$ signal indicates that data can be received. The impulse width to the receiving line has to be 0,5 μs at least.
2	DATA 0	(input)	The signals are data bits sent to the printer. A HIGH level corresponds to logical 1 and a LOW level to logical 0.
3	DATA 1	(input)	
4	DATA 2	(input)	
5	DATA 3	(input)	
6	DATA 4	(input)	
7	DATA 5	(input)	
8	DATA 6	(input)	
9	DATA 7	(input)	
10	$\overline{\text{ACKNLG}}$	(output)	An impulse of approx. 12 μs confirms data input for a LOW level and signals the further listening watch of the printer.
11	BUSY	(output)	A HIGH level indicates that the printer cannot receive any data. On the following conditions the signal HIGH is possible: 1) for data input (impulse for each sign) 2) during a printing process 3) in Offline status 4) for printer failures
12	PE	(output)	A HIGH level indicates that paper is used up.
13	SELECT	(output)	High Online
14	AUTOFEED		
15	GND		
16	GND		Signal ground.
17	CHASSISGND		Mass, not connected with signal ground.
18	+ 5V		Approx. 4,8 V (max. 100mA)
19-30	GND		Return conductor for twisted pair conductors.
31	not used		-
32	$\overline{\text{FAULT}}$	(output)	Signal goes to LOW, in case 1) the paper is used up 2) the printer is Offline or 3) an error occurs.
33	not used		
34	not used		
35	not used		
36	not used		

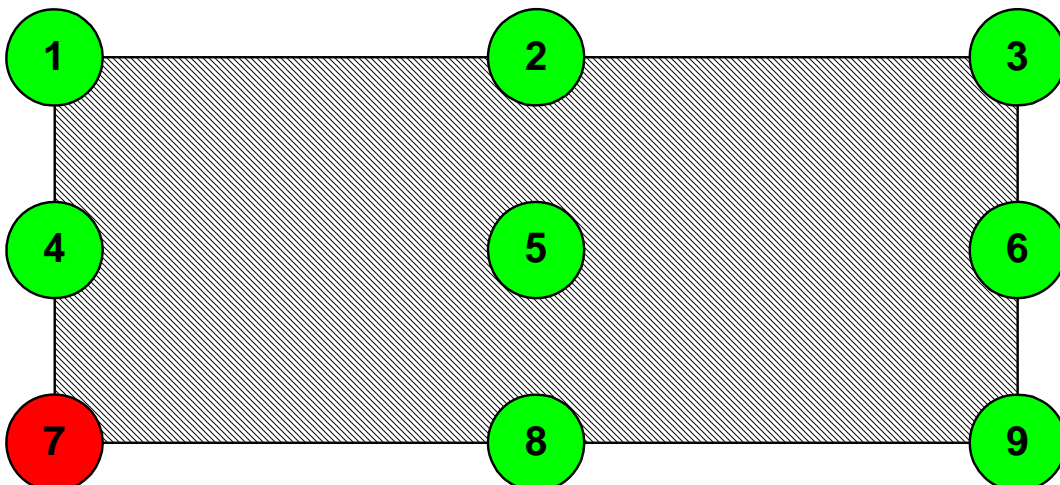
ROTATION OF TEXT, CODE AND GRAPHIC



DATUMPOINT

The so-called datum point is the relation point for indication of position. In the meantime the datum point is also the point at which the selected object is rotated.

To determine the datum point in the mask sets, the possible datum points are numbered from left top (1) to right bottom (9). The default datum point is left bottom (7). This datum point is also used even if no indication is found in the mask set.



DATA FORMAT

The format of data consists of 4 parts, the mask part, the text, the code (if necessary) and the command part.

For a n-line label the following has to be transmitted:

n	mask sets
n	text sets
n	graphic sets (if necessary)
1	command set

The command set always has to be transmitted at the end!

To each text on a label belongs one MASK SET and one TEXT SET with the same field number.

To each code on a label belongs one MASK SET, one TEXT SET and one CODE SET with the same field number.

To each box or line on a label belongs only one MASK SET.

To each graphic on a label belong several GRAPHIC SETS according to its size res. height, e.g. a graphic with a height of 10 mm needs 80 graphic sets.

Examples:

label with 3 lines text:	3 mask sets 3 text sets 1 command set
label with 3 lines text and 1 code:	4 mask sets 4 text sets 1 code set 1 command set
label with 2 lines text, 1 box and 3 lines:	6 mask sets 2 text sets 1 command set

For all data sets the following is valid:

Each set starts with: **SOH = start of header** → HEX format 01

and ends with: **ETB = end of data transmission block** → HEX format 17

Alternatively it is possible to set SOH to 5E_{Hex} and ETB to 5F_{Hex}. This is necessary if the connected system (e.g. UNIX) cannot transfer control signs.

All other data sets → ASCII format, but they will be transmitted as hexadecimal characters.

Example: A = identification of mask set - transmission: 41_{HEX}
n = field number '01' - transmission: 30_{HEX}, 31_{HEX}

Explanations

x coordinate: distance from right label rim in mm
is measured from the right label rim up to the lower left point of the corresponding line

y coordinate: distance from upper label rim in mm
is measured from the beginning of the label down to the lower left point of the corresponding line

Bitmap fonts not proportional: bitmap fonts - not proportional (Matrix – mm)

01 = FONT 01	0,8 x 1,1 mm	- 127 characters
02 = FONT 02	1,2 x 1,7 mm	- 255 characters
03 = FONT 03	1,8 x 2,6 mm	- 255 characters
04 = FONT 04	4,0 x 5,6 mm	- 127 characters
05 = FONT 05	1,8 x 3,2 mm - descender	- 255 characters
06 = FONT 06	1,5 x 2,9 mm	- 127 characters
07 = FONT 07	1,2 x 2,2 mm - descender	- 255 characters

Bitmap fonts proportional: bitmap fonts – proportional

21 = FONT 21	1,0; 9 (1,0; 13)	- 255 characters
22 = FONT 22	1,8; 14 (1,8; 21)	- 255 characters
23 = FONT 23	2,6; 21 (2,6; 31)	- 255 characters
24 = FONT 24	5,6; 45 (5,6; 67)	- 255 characters
28 = FONT 28	4,0; 32 (4,0; 48)	- 255 characters
29 = FONT 29	0,8; 6 (0,8; 9)	- 255 characters

To reach best print results it is recommended always to chose the biggest possible font.

Vector fonts proportional text: When in mode "proportional text", the height and width of text have to be entered in mm.
These values refer to the capital "M", i.e. the values of other characters are changing in proportion.

Vector fonts autoscale: When in autoscale mode, height and width of text has to be entered in mm.
The height of the text refers to all capital letters. When using small characters and descenders the height is changing in proportion. When entering the width, the complete file has to be considered. The text will be adjusted automatically, which means that the width of the characters is changing.

Definition of field attributes/field properties (optional)

Explanation: Additionally to mask set 'AM[] ...' the possibility was created to define further field properties. In order to achieve a high flexibility, the field properties received own names/identifications. Therefore the sequence as well as the number of field properties are free. If necessary, the mask set 'AC[]' is transferred additionally to mask set 'AM[]' to the printer.

Structure mask set: (SOH)AC[]at1=*value*;at2= *value*;...(ETB)

Attribute (at):	Description
BT BW QZ	ITF 14 (see chapter 'Mask set ITF code') Bearer bar type Bearer bar width Quiet zone in 1/100 mm
NAME	Field name (see page 10) Definition of field name
FN	Field number (see page 11) Free definable field number
BGND FGND	Foreground and background (see page 12) Background of field Foreground of field

This table is constantly extended. The current version is available on demand.

Field names

Application (customized)

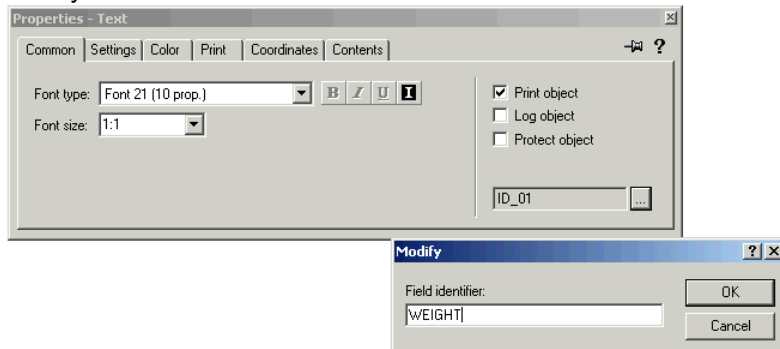
1. The label is created with Labelstar PLUS.
2. Label data are saved on memory card of printer.
3. An external control (SPS, balance, ERP system, etc.) modifies variable fields of the label (e.g. weight, article no., batch no., etc.) and starts the print of label.

Explanation

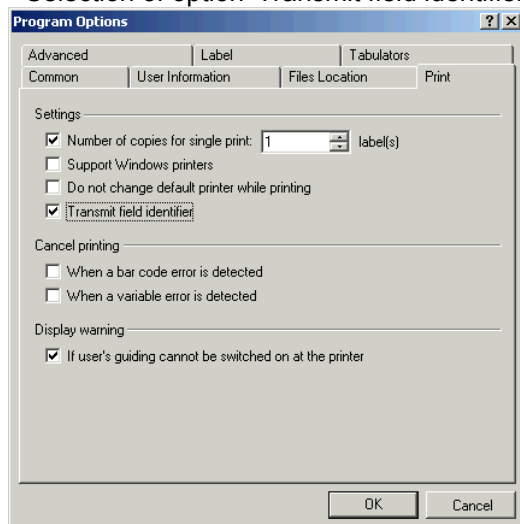
So far the fields were designated by numbers (1, 2, 3, ...) which were determined by the order of creation in Labelstar PLUS. By later modifications of label, these field numbers were possibly changed whereby the access to a certain field was no longer possible. By the field names this dependence is annulled.

Procedure

- a) Labelstar PLUS
- Entry of 'Field identifier'.



- Selection of option 'Transmit field identifier'.



- b) Save label on memory card of printer.
- c) The external control loads first the saved label from memory card of printer with **(SOH)FMB---rF(ETB)**
See chapter 'Memory card'.
- d) With text set **(SOH)BV[NAME]...(ETB)** the contents of field is determined.
- e) With parameter set **(SOH)FBC---rS----- (ETB)** the print is started.
See chapter 'printing'.

Field selection by free definable field number

With the following described attribute it is possible to assign a free definable field number to a field. This field number does not have to be clear, i.e. several fields can have the same field number. In this way the same field contents can be assigned to different fields.

The following attribute identification is defined:

Attribute	Description
FN	free definable field number

After the field number was assigned with AC mask statement,

```
(SOH)AC[n]FN=nr(ETB)
```

n = field index

nr = free definable field number

it is possible to access to the field and/or the fields with the new BF text statement:

```
(SOH)BF[nr]text(ETB)
```

nr = field number

text = field contents

Example

```
// Assignment of field number for field 1 and field 2
(SOH)AM[1]1000;2500;0;4;2;7;400;400;0(ETB)
(SOH)AC[1]FN=100(ETB)
(SOH)AM[2]2000;2500;0;30;2;4000;9;3;0;1(ETB)
(SOH)AC[2]FN=100(ETB)

// Access to field 1 and field 2 by field number
(SOH)BF[100]1234567890(ETB)
```

Foreground and background

For following objects/fields the foreground and background can be specified explicitly:

- Bitmap text (only foreground)
- TrueDoc text (only foreground)
- Graphic from memory card (only foreground)
- Line (only foreground)
- Rectangle (only foreground)
- QR Code (only foreground)
- GS1 DataBar (RSS) (only foreground)
- CODABLOCK (only foreground)
- DataMatrix (only foreground)
- PDF417 (only foreground)
- CODABAR (only foreground)
- Code 128 (only foreground)
- Code 2/5 interleaved (only foreground)
- Post Leitcode (only foreground)
- Post Identcode (only foreground)
- ITF 14 (only foreground)
- Code 39 (only foreground)
- Code 39 extended (only foreground)
- Code 93 (only foreground)
- EAN ADD ON (only foreground)
- EAN 13 (only foreground)
- EAN 8 (only foreground)
- GS1-128 (only foreground)
- Pharmacode (only foreground)
- PZN Code (only foreground)
- UPC A (only foreground)
- UPC E (only foreground)

The following attribute identification is defined:

BGND	Background of field
FGND	Foreground of field

The following values can be assigned to the attributes:

0	black
1	white
2	inverted
3	transparent
4	standard

- black: The field contents is generated in black onto the label (previous standard).
white: The field contents is generated in white onto the label.
inverted: The field contents is generated inverted to the background onto the label.
transparent: The field contents is generated transparent onto the label – no change of contents that is generated till then.

If the attribute for the background is set, this effects on all fields within this range, generated so far. With the selection of white or black the fields beneath are covered. If inverted is selected then they change their color.

The attribute value for the foreground always refers to the current background. If no attribute is explicitly set, all generated fields so far in this sector are regarded as background.

At the generation, always the first attribute for the background (if set) and then the attribute for the foreground (if set) is processed.

Example:

```
// Creation of field for bitmap text
(SOH)AM[1]2000;5000;0;1;0;21;2;2;50;7(ETB)

// Text field contents
(SOH)BM[2]Inverted text(ETB)

// Invert text field
(SOH)AC[2]BGND=3;FGND=2(ETB)
```


MASK SET

Text

AM[n]y;x;p;a;d;z;dy;dx;lp;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y coordinate in 1/100 mm
x	X coordinate in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 1 = Bitmap Font 2 = Bitmap Font inverse 4 = Vector Font proportional 5 = Vector Font Autoscale 6 = Vector Font proportional inverse 7 = Vector Font Autoscale inverse
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
z	character font for not proportional Bitmap fonts (1+2) 01 = FONT 01 0,8 x 1,1 mm 127 characters 02 = FONT 02 1,2 x 1,7 mm 255 characters 03 = FONT 03 1,8 x 2,6 mm 255 characters 04 = FONT 04 4,0 x 5,6 mm 127 characters 05 = FONT 05 1,8 x 3,2 mm - descender 255 characters 06 = FONT 06 1,5 x 2,9 mm 127 characters 07 = FONT 07 1,2 x 2,2 mm - descender 255 characters
	character font for proportional Bitmap fonts (1+2) 21 = FONT 21 (1,0; 13) 255 characters 22 = FONT 22 (1,8; 21) 255 characters 23 = FONT 23 (2,6; 31) 255 characters 24 = FONT 24 (5,6; 67) 255 characters 28 = FONT 28 (4,0; 48) 255 characters 29 = FONT 29 (0,8; 9) 255 characters
	character font for vector fonts (4-7) 01 = Helvetica Bold 02 = Helvetica Bold italics 03 = Helvetica Roman 04 = Helvetica Roman italics 05 = Swiss Light 06 = Swiss Light italics 07 = Baskerville 08 = Baskerville italics 09 = Brush Script 10 = Brush Script italics 11 = Monospace 12 = Monospace italics
dy	extension in direction Y Bitmap fonts factor 0..9 Vecor fonts character size in 1/100 mm Vector fonts Autoscale field height
dx	extension in direction X Bitmap fonts factor 0-9 Vector fonts character sign in 1/100 mm Vector fonts Autoscale field width
lp	distance between single characters in 1/100 mm
dp	datapoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

Standard code

AM[n]y;x;p;a;d;h;v1;v2;pz;z;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 30 = Code 39 31 = Code 2/5 interleaved 32 = EAN 8 33 = EAN 13 34 = UPC A 35 = UPC E 36 = CODABAR 37 = Code 128 38 = EAN ADD ON 39 = GS1-128 (EAN 128) 40 = Code 93 41 = PZN 42 = 2/5 Industrie 43 = Leitcode 44 = Identcode 46 = Code 39 extended 47 = Code 128 A 48 = Code 128 B 49 = Pharmacode
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
h	height of symbol in 1/100 mm
v1	relation 1; module width 'THICK'
v2	relation 2; module width 'THIN' res. SC factor
pz	check digit calculation 0 = no check digit calculation 1 = check digit calculation 4 = inverse - no check digit calculation 5 = inverse - check digit calculation
z	human readable line 0 = no human readable line 1 = with human readable line
dp	datapoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

ITF Code

AM[n];x;p;a;d;h;v1;v2;pz;z;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print - 1 = no print
a	identification for field type 31 = Code 2/5 interleaved
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
h	height of symbol in 1/100 mm
v1	relation 1; module width 'THICK'
v2	relation 2; module width 'THIN' res. SC factor
pz	check digit calculation 0 = no check digit calculation 1 = check digit calculation 4 = inverse - no check digit calculation 5 = inverse - check digit calculation
z	human readable line 0 = no human readable line 1 = with human readable line
dp	datapoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

In order to print the bearer bars of an ITF 14 barcode, the following additional properties for Code 2/5 interleaved must be set:

For this the following field properties are determined:

Property identifier	Description
BT	bearer bar type 0 = no bars 1 = above/below 2 = rectangle
BW	bearer bar width in 1/100 mm
QZ	quiet zone in 1/100 mm

Example

```
// BARCODE (1/100 mm)
(SOH)AM[1]4498;7076;0;31;2;3000;12;4;0;1;3(ETB)
(SOH)AC[1]BT=2;BW=150;QZ=600(ETB)
(SOH)BM[1]1234567890123(ETB)
```



2D bar codes

PDF417

AM[n;y;x;p;a;d;s;rw;rh;ec;z;dp;c;r	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 50 = PDF417
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
s	symbol size
rw	relation width
rh	relation height
ec	error correction level 0 - ECC Level = 0 1 - ECC Level = 2 2 - ECC Level = 6 3 - ECC Level = 14 4 - ECC Level = 30 5 - ECC Level = 62 6 - ECC Level = 126 7 - ECC Level = 254 8 - ECC Level = 510
z	style 0 = Standard 1 = Truncated 2 = Naked 3 = Bare
dp	datapoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom
c	number of columns 0 = automatic, 1-30
r	number of rows 0 = automatic, 3-90

MAXICODE

AM[n]y;x;p;a;d;0;sn;ns;m;0;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 51 = MAXICODE
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
0	dummy
sn	symbol number
ns	quantity of symbols
m	mode 2 = Structured Message (US Carrier) 3 = Structured Message (International Carrier) 4 = Default message
0	dummy
dp	datumpoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

DataMatrix

AM[n];x;p;a;d;s;aw;ah;ec;f;dp																															
A	identification for mask set																														
M	identification for phantom field																														
n	field number																														
y	Y position in 1/100 mm																														
x	X position in 1/100 mm																														
p	identification for phantom field 0 = print; 1 = no print																														
a	identification for field type 52 = DataMatrix																														
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°																														
s	symbol size in 1/100 mm																														
aw	relation width																														
ah	relation height																														
ec	error correction <table border="0"> <tr> <td>0 - ECC Type = 0</td> <td>ECC Level = 0</td> <td>Overhead = 0 %</td> </tr> <tr> <td>1 - ECC Type = 2*</td> <td>ECC Level = 40</td> <td>Overhead = 33 %</td> </tr> <tr> <td>2 - ECC Type = 3</td> <td>ECC Level = 50</td> <td>Overhead = 25 %</td> </tr> <tr> <td>3 - ECC Type = 6</td> <td>ECC Level = 80</td> <td>Overhead = 33 %</td> </tr> <tr> <td>4 - ECC Type = 8</td> <td>ECC Level = 100</td> <td>Overhead = 50 %</td> </tr> <tr> <td>5 - ECC Type = 9*</td> <td>ECC Level = 110</td> <td>Overhead = 75 %</td> </tr> <tr> <td>6 - ECC Type = 10*</td> <td>ECC Level = 120</td> <td>Overhead = 50 %</td> </tr> <tr> <td>7 - ECC Type = 11*</td> <td>ECC Level = 130</td> <td>Overhead = 67 %</td> </tr> <tr> <td>8 - ECC Type = 12</td> <td>ECC Level = 140</td> <td>Overhead = 75 %</td> </tr> <tr> <td>9 - ECC Type = 26</td> <td>ECC Level = 200</td> <td>Overhead = 0 %</td> </tr> </table>	0 - ECC Type = 0	ECC Level = 0	Overhead = 0 %	1 - ECC Type = 2*	ECC Level = 40	Overhead = 33 %	2 - ECC Type = 3	ECC Level = 50	Overhead = 25 %	3 - ECC Type = 6	ECC Level = 80	Overhead = 33 %	4 - ECC Type = 8	ECC Level = 100	Overhead = 50 %	5 - ECC Type = 9*	ECC Level = 110	Overhead = 75 %	6 - ECC Type = 10*	ECC Level = 120	Overhead = 50 %	7 - ECC Type = 11*	ECC Level = 130	Overhead = 67 %	8 - ECC Type = 12	ECC Level = 140	Overhead = 75 %	9 - ECC Type = 26	ECC Level = 200	Overhead = 0 %
0 - ECC Type = 0	ECC Level = 0	Overhead = 0 %																													
1 - ECC Type = 2*	ECC Level = 40	Overhead = 33 %																													
2 - ECC Type = 3	ECC Level = 50	Overhead = 25 %																													
3 - ECC Type = 6	ECC Level = 80	Overhead = 33 %																													
4 - ECC Type = 8	ECC Level = 100	Overhead = 50 %																													
5 - ECC Type = 9*	ECC Level = 110	Overhead = 75 %																													
6 - ECC Type = 10*	ECC Level = 120	Overhead = 50 %																													
7 - ECC Type = 11*	ECC Level = 130	Overhead = 67 %																													
8 - ECC Type = 12	ECC Level = 140	Overhead = 75 %																													
9 - ECC Type = 26	ECC Level = 200	Overhead = 0 %																													
f	format ID 0 - Format ID = 11 (numeric, 2000 characters)* 1 - Format ID = 1 (numeric, 500 characters) 2 - Format ID = 2 (alphabetical, 500 characters) 3 - Format ID = 3 (alphabetical + pointers, 500 characters) 4 - Format ID = 4 (alphanumeric, 500 characters) 5 - Format ID = 5 (7 Bit, 500 characters) 6 - Format ID = 6 (8 Bit, 500 characters) 7 - Format ID = 7 (pre-programmed, 500 characters)* 8 - Format ID = 12 (alphabetical, 2000 characters) 9 - Format ID = 14 (alphanumeric, 2000 characters)																														
dp	datapoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom																														

* not supported from printer

CODABLOCK F

AM[n]y;x;p;a;d;h;nc;nl;m;s;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 53 = CODABLOCK F
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
h	height of line in symbole
nc	quantity of characters/line
nl	quantity of lines
m	mode
s	module size
dp	datapoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

GS1 DataBar (RSS)

AM[n]y;x;p;a;d;s;m;k;t;0;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 54 = GS1 DataBar (RSS)
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
s	number of segments per line [2..22]
m	module width [1 ... 12]
k	spacing correction [0,1,2]
t	symbol type 1 = GS1 DataBar Omnidirectional (RSS-14) 2 = GS1 DataBar Truncated (RSS-14 Truncated) 3 = GS1 DataBar Stacked (RSS-14 Stacked) 4 = GS1 DataBar Stacked Omnidirectional (RSS-14 Stacked Omnidirectional) 5 = GS1 DataBar Limited (RSS Limited) 6 = GS1 DataBar Expanded (RSS Expanded)
z	not in use
dp	datapoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

QR Code

AM[n];y;x;p;a;d;mo;cs;ms;cw;ec;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 57 = QR Code
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
mo	code model 1 = code model 1 2 = code model 2
cs	character set N = numeric A = alphanumeric B = 8-bit Byte K = Kanji
ms	masking -1 = auto 0-7 = mask x 8 = no masking
cw	line width in 1/100 mm per module possible values: 0-800
ec	error correction (restoring capacity) L = 7% M = 15% Q = 25% H = 30%
dp	datumpoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

Rectangle

AM[n]y;x;p;a;h;b;s;m;dp	
A	identification for mask set
M	identification for protocol number
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 10 = rectangle
h	height of rectangle in 1/100 mm
b	width of rectangle in 1/100 mm
s	line width in 1/100 mm
m	line style; 1 digit
dp	Datumpoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

Line

AM[n]y;x;p;a;d;l;s;m;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 11 = line
d	rotation 0 = horizontal 1 = vertical
l	length in 1/100 mm
s	line width in 1/100 mm
m	line style, 1 digit
dp	datumpoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

Internal graphic

AM[n;y;x;p;a;d;dx;dy;dp]	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 3 = internal graphic
d	rotation 0 = horizontal 1 = vertical
dx	extension in direction X
dy	extension in direction Y
dp	datumpoint 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

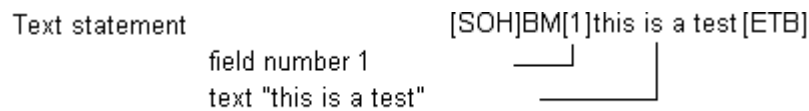
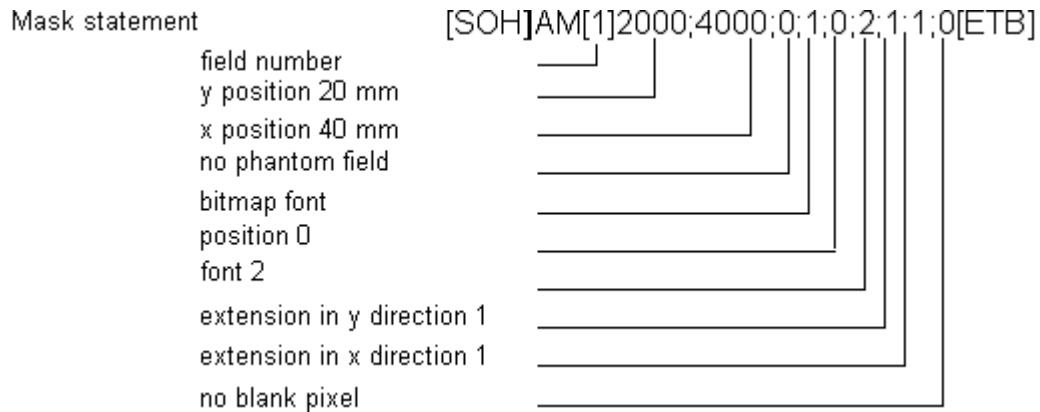
TEXT SET

BM[n]text	
B	identification for text set
M	identification for extended protocol
n	field number
text	data contents, text

BV[n]text	
B	identification for text set
V	identification for selection by field name
n	field name
text	data contents, text

BF[n]text	
B	identification for text set
F	identification for selection by free definable field number
n	field number
text	data contents, text

Examples



text set with variable definition: [SOH]BM[125]=CN(0,0,3,1,1)000[ETB]

Example label

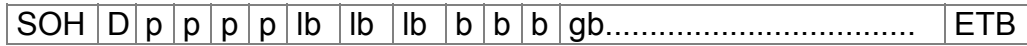
ASCII data	Identification
⊗AM[1]3600;4600;0;33;0;1500;0;4;1;1⊕ ^C _R ^L _F	mask set for bar code
⊗BM[1]444444444444⊕ ^C _R ^L _F	appropriate text set
⊗AM[2]600;4700;0;4;0;1;300;200;24⊕ ^C _R ^L _F	five mask sets vector font / proportional font
⊗AM[3]600;3100;0;4;0;1;400;300;24⊕ ^C _R ^L _F	
⊗AM[4]1100;4700;0;4;0;1;400;300;24⊕ ^C _R ^L _F	
⊗AM[5]1800;4700;0;4;0;1;300;200;24⊕ ^C _R ^L _F	
⊗AM[6]1900;3700;0;4;0;1;600;400;24⊕ ^C _R ^L _F	
⊗BM[2]Art.Nr. ⊕ ^C _R ^L _F	five appropriate text sets
⊗BM[3]44444⊕ ^C _R ^L _F	
⊗BM[4]Artikelbezeichnung⊕ ^C _R ^L _F	
⊗BM[5]DM⊕ ^C _R ^L _F	
⊗BM[6]99,-- ⊕ ^C _R ^L _F	
⊗FBA000r06000000⊕	number of lines
⊗FBBA00r00001000⊕	number of items
⊗FBC000r00000000⊕	start

: graphic data in PCX format
 ⊗: SOH (1_{hex} bzw 5E_{hex})
 ⊕: ETB (17_{hex} bzw. 5F_{hex})
^C: CarriageReturn (0D_{hex})
^L_F: LineFeed (0A_{hex})

GRAPHIC

General graphic format

This format is supported by all our printers but note that a 8 bit transmission is absolute necessary.



			min.	max.
D	=	identification for graphic set		
p	=	pixel line from above	'0000'	'1900'
lb	=	1. byte from left	'000'	'100'
b	=	quantity of bytes	'1'	'100'
gb	=	graphic bytes		

Graphic byte:



1 graphic bit = 0,083 x 0,083 mm

Graphic in PCX format

It is possible to transfer graphic data as a PCX-file (e.g. PaintBrush) to the printer. With this type of data transfer the PCX-file is transferred in a compressed form. Hereby the RLE-procedure is used and therefore the graphic data were reduced by approx. 30 %. This means that the effective transferring time for 300 dpi printers is cut in halves.

To set the printer ready for receiving PCX-data the protocol has to be switched over and hereby the following command set will be defined:

SOH	A	X	n	n	n	y	y	y	y	y	x	x	x	x	x	x	m	dp	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	----	-----

n	Index of transferred graphic to printer internal maintenance at present not processed (000)		
y	Y coordinate of graphic in 1/100 mm		
x	X coordinate of graphic in 1/100 mm		
m	Mode 0 = standard	-	background is overwritten
	Mode 1 = transparency	-	background is maintained
	Mode 2 = inverse	-	background is overwritten
	Mode 3 = inverse transparency	-	background is maintained
dp	Datumpoint		
	1 = left top	2 = centre top	3 = right top
	4 = left centre	5 = centre centre	6 = right centre
	7 = left bottom (default)	8 = centre bottom	9 = right bottom

- It is recommended to observe that directly after the final sign (ETB) no separator res. fill character such as $C_{R}^{L}_{F}$ is indicated.
- The printer supports the following PCX versions: 5, 3, 2 and 0.
- It is necessary that the corresponding PCX-file is available as monochrome (black/white).
- The graphic has to be available in the original size as the printer is not able to change the size by itself.

Before print start, indicated by parameter set 'FBC', the definition of field number, lines and pieces has to be effected via the parameter sets (FBA res. FBB).

Example of PCX file

-*** PCX_GRAPHIC-INFO ***-	
⊗AX0010015300100941⊕#####	
⊗AM[1]3600;4600;0;33;0;1500;0;4;1;1⊕ ^C _R ^L _F	mask set for bar code
⊗BM[1]444444444444⊕ ^C _R ^L _F	appropriate text set
⊗AM[2]600;4700;0;4;0;1;300;200;24⊕ ^C _R ^L _F	five mask set vector font / proportional font
⊗AM[3]600;3100;0;4;0;1;400;300;24⊕ ^C _R ^L _F	
⊗AM[4]1100;4700;0;4;0;1;400;300;24⊕ ^C _R ^L _F	
⊗AM[5]1800;4700;0;4;0;1;300;200;24⊕ ^C _R ^L _F	
⊗AM[6]1900;3700;0;4;0;1;600;400;24⊕ ^C _R ^L _F	
⊗BM[2]Art.Nr. ⊕ ^C _R ^L _F	Five appropriate text sets
⊗BM[3]44444⊕ ^C _R ^L _F	
⊗BM[4]Artikelbezeichnung⊕ ^C _R ^L _F	
⊗BM[5]DM⊕ ^C _R ^L _F	
⊗BM[6]99,-- ⊕ ^C _R ^L _F	
⊗FBA00r06000000⊕	set number of lines (FBA...)
⊗FBBA00r00001000⊕	set quantity (FBBA..)
⊗FBC000r00000000⊕	start print order (FBC...)

: graphic data in PCX format

⊗: SOH (1_{hex} bzw 5E_{hex})

⊕: ETB (17_{hex} bzw. 5F_{hex})

^C_R: CarriageReturn (0D_{hex})

^L_F: LineFeed (0A_{hex})

VARIABLES

Set structure

SOH	BM	[n]	=	v	v	(p1	p2	p..	pn)	t1	t2	t..	t70	ETB
-----	----	-----	---	---	---	---	----	----	-----	----	---	----	----	-----	-----	-----

The grey marked part corresponds to the variable definition. The text entered from t1 to t70 is added to the function result of variable.

=	start of function
vv	variable type
SC	link field
CN	counter
CC	extended counter
CL	date/time
CU	currency variable
SH	shift variable
UG	user guiding
MD	memory card data
(start of variable parameter block
p1...pn	variable parameter
)	end of variable parameter block

Note: In case you want to print a text which corresponds exactly to the variable definition then you have to place '!' before.

SOH	BM	[n]	!	=	v	v	(p1	p2	p..	pn)	t1	t2	t..	t70	ETB
-----	----	-----	---	---	---	---	---	----	----	-----	----	---	----	----	-----	-----	-----

Link field

SOH	BM	[n]	=	S	C	(p1	;	p2	;	p..	;	pn)	t1	t2	t..	t70	ETB
-----	----	-----	---	---	---	---	----	---	----	---	-----	---	----	---	----	----	-----	-----	-----

= SC	identification of link field
p1...pn	identification of link elements (field number or constant text)
	field number is entered without leading '0'
	constant text is included in " but these marks are not printed

Note: Reference fields can be constant text or variables but no link fields.

Example: = SC (1; 2; 3) print: field1field2field3
 = SC (1;"constant"; 2) print: field1constantfield2

Counter

SOH	BM	[n]	=	C	N	(t	;	m	;	c	;	+/-	s	;	i	;	h	;	r)	t1	t2	t..	t70	ETB
-----	----	-----	---	---	---	---	---	---	---	---	---	---	-----	---	---	---	---	---	---	---	---	----	----	-----	-----	-----

= CN identification counter

t type of counter
 0 numerical
 1 letters only
 2...36 radix, base of the counter

m function mode of counter
 0 standard
 1 return to start value
 2 enter the start value at the beginning of printing
 (default = existing start value)
 3 enter the start value at the beginning of printing
 (default = last final number)
 4 reset start value at cycle end
 (only for DPM IIIi)
 5 reset start value by I/O signal
 6 time-controlled resetting
 7 time-controlled resetting with input of initial value
 (default = last final value)

c digit where the numbering starts counting

+/- direction
 + adding
 - subtracting

s step width

i update interval
 (number of labels with identical number)

h time by which the counter is reset (function mode 6 and 7) in format 'HH:MM'
 e.g. 00:00 = reset counter at 0:00
 (optional, only for function mode 6 and 7)

r reset value
 (optional, only for function mode 6 and 7; default = text and/or initial value)

Limitation:

The time-controlled resetting of counter variable is only effected in case of an active print order. If a print order is cancelled before the specified time and afterwards again restarted then no resetting of counter value is effected.

t1, t2, ... text res. start value of counter

Example:

Entry: = CN (10;7;4;+1;1;06:00;0001)1234

The enquiry for the initial value is effected at print start and at 6:00 the counter variable is reset to value 0001.

Extended counter

SOH	BM	[n]	=	C	C	(+/-	s	;	i	;	m	;	z	;	n	;	x)	t	ETB
-----	----	-----	---	---	---	---	-----	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

= CC	identification of numeric counter
+/-	direction
+	counter adding
-	counter subtracting
s	step width
i	update interval (number of labels with identical number)
m	function mode of counter
0	standard
1	return to start value
2	enter the start value at the beginning of printing (default = existing start value)
3	enter the start value at the beginning of printing (default = last final number)
4	reset start value at cycle end (only for DPM IIIi)
5	set min. / max. value
6	set start value
7	print end
z	leading zeros
0	no leading zeros
1	printout with leading zeros
n	minimum value (max. -999999999)
x	maximum value (max. 999999999)
t	start value (the number of digits determines the format for the printout with leading zeros (max. 999999999))

Example:

Entry: = CC (+1;2;5;0;1,999)0050

Print: 50, 51,...999, 1, 2, ...

Date / Time

SOH	BM	[n]	=	C	L	(m	;	d	;	i	;	n	;	c	;	mo	;	pd	;	pm	;	md	;	mm	;	rw	;	ws)	t1	t..	t70	ETB
-----	----	-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	----	---	----	---	----	---	----	---	----	---	----	---	----	---	----	-----	-----	-----

= CL identification date/time
 m month offset to the actual date
 d day offset to the actual date
 i update interval (0 = at the beginning of a print order, 1 = each label)
 n minute offset of the actual time
 c correction month overflow (0 = change to the next month, 1 = remain in current month)

Optional parameters for BBE date

mo entry mode 0: standard; display current date of real time clock
 1: display calculated date, modification possible
 2: display calculated date, no modification possible
 pd max. positive correction days
 pm max. positive correction months
 md max. negative correction days
 mm max. negative correction months

Optional parameters for rounded date

rw rounded weekday: 1 = Sunday ... 7 = Saturday; 0 = no rounding
 ws start of week, format: "D-HH:MM", e.g. 1-00:00 = Sunday, 0:00 Uhr

Examples:

Actual date as per Real Time Clock: 25.02.08

Entry:	= CL (0;0;0)<DD.MO.YY>	Print:	25.02.08
Entry:	= CL (1;1;0)<DD.MO.YY>	Print:	26.03.08

Example for BBE date

Entry: =CL (0;0;0;0;0;1;3;2;3;2)<DD.MO.YY> At print start the calculated date is displayed at the printer and can be modified (+/- 3 days and +/- 2 months):

Display:

ID_01	DD:MO:YY
	25:02:08

Example for rounded date

The beginning of the week is on Sunday at 00:00. The date of Monday should be printed the whole week.

Entry: =CL (0;0;0;0;0;0;0;0;0;2;1-00:00)<DD.MO.YY>

Current date	Rounded date
23.02.2008 23:59:59	18.02.2008
24.02.2008 00:00:00	25.02.2008
25.02.2008	25.02.2008
01.03.2008 23:59:59	25.02.2008
02.03.2008 00:00:00	03.03.2008

Format identifier

Standard format	
HH	Hours 2-digit (24 hours)
HE	Hours 2-digit (12 hours)
MI	Minutes 2-digit
SS	Seconds 2-digit
AM	AM/PM output
DD	Day 2-digit
MO	Month 2-digit
YYYY	Year 4-digit
YY	Year 2-digit
Y	Year 1-digit
WW	Calendar week
DW	Day of week (Sunday = 0)
DW1	Day of week (Sunday = 1)
DwX	Day of week For x it is possible to enter any ASCII character from which is counted continuously
DOWxxxxxx	Day of week - variable For x it is possible to enter any ASCII character The first ,x' denominates Sunday, the next denominates Monday and so on until Saturday For each weekday a character must be created
DOY	Day of year 3-digit (First January = 1)
DY	Day of year 3-digit (First January = 0)
Examples	
DD.MO.YY	10.09.06
MO/DD/YYYY	09/10/2006
YY-MO-DD	06-09-10
YYMODD	060910

The format identifier 'HE' and 'AM'/'am'/'Am' are supplemented. Therefore the output of hours in 12-hours mode is possible. By the additional output of format identifier 'AM' the output of time in american/english format is possible.

Examples:

```
=CL(0;0;0;0)<HH:MI:SS>          ->    15:30:00
=CL(0;0;0;0)<HE:MI:SS>          ->    03:30:00
=CL(0;0;0;0)<HE:MI:SS AM>       ->    03:30:00 PM
=CL(0;0;0;0)<HE:MI:SS am>       ->    03:30:00 pm
=CL(0;0;0;0)<HE:MI:SS Am>       ->    03:30:00 p.m.
```

By separating the output of time and AM/PM output in 2 text fields, also the following output format is possible:

```
03:30:00 pm
```

Extended format	
XMO	Name of month short
XSO	Name of month long
XSD	Weekday short
XLD	Weekday long
For X you can enter the country identification of desired language	
C = Canadian D = Danish E = English F = French G = German I = Italian N = Dutch O = Norwegian S = Spanish U = Finnish W = Swedish	
Examples:	
DD.EMO.YY	10.SEP.06
DD.ESO YYYY	10. September 2006
ELD,DD.GMO.YY	Sunday, 10. SEP.06
ESD,DD.MO.YY	DO, 10.09.06

Extended format - XMO

C	JA	FE	MR	AL	MA	JN	JL	AU	SE	OC	NO	DE
D	JAN	FEB	MAR	APR	MAJ	JUN	JUL	AUG	SEP	OKT	NOV	DEC
E	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
F	JAN	FEV	MAR	AVR	MAI	JUIN	JUIL	AOU	SEP	OCT	NOV	DEC
G	JAN	FEB	MRZ	APR	MAI	JUN	JUL	AUG	SEP	OKT	NOV	DEZ
I	GEN	FEB	MAR	APR	MAG	GIU	LUG	AGO	SET	OTT	NOV	DIC
N	JAN	FEB	MRT	APR	MEI	JUN	JUL	AUG	SEP	OKT	NOV	DEC
O	JAN	FEB	MAR	APR	MAI	JUN	JUL	AUG	SEP	OKT	NOV	DES
S	ENE	FEB	MAR	ABR	MAY	JUN	JUL	AGO	SEP	OCT	NOV	DIC
U	TAM	HEL	MAA	HUH	TOU	KES	HEI	ELO	SYU	LOK	MAR	JOU
W	JAN	FEB	MAR	APR	MAJ	JUN	JUL	AUG	SEP	OKT	NOV	DEC

Extended format - XSO

C	January	February	March	April	May	June
D	Januar	Februar	Marts	April	Maj	Juni
E	January	February	March	April	May	June
F	Janvier	Février	Mars	Avril	Mai	Juin
G	Januar	Februar	Maerz	April	Mai	Juni
I	Gennaio	Febbraio	Marzo	Aprile	Maggio	Giugno
N	Januari	Februari	Maart	April	Mei	Juni
O	Januar	Februar	Mars	April	Mai	Juni
S	Enero	Febrero	Marzo	Abril	Mayo	Junio
U	Tammikuu	Helmikuu	Maaliskuu	Huhtikuu	Toukokuu	Kesaekuu
W	Januari	Februari	Mars	April	Maj	Juni

C	July	August	September	October	November	December
D	Juli	August	September	Oktober	November	December
E	July	August	September	October	November	December
F	Juillet	Août	Septembre	Octobre	Novembre	Décembre
G	Juli	August	September	Oktober	November	Dezember
I	Luglio	Agosto	Settembre	Ottobre	Novembre	Dicembre
N	Juli	Augustus	September	Oktober	November	December
O	Juli	August	September	Oktober	November	Desember
S	Julio	Agosto	Septiembre	Octubre	Noviembre	Diciembre
U	Heinaekuu	Elokuu	Syyskuu	Lokakuu	Marraksuu	Joulukuu
W	Juli	Augusti	September	Oktober	November	December

Extended format - XSD

C	SUN	MON	TUE	WED	THU	FRI	SAT
D	SO	MA	TI	ON	TO	FR	LO
E	SUN	MON	TUE	WED	THU	FRI	SAT
F	DIM	LUN	MAR	MER	JEU	VEN	SAM
G	SO	MO	DI	MI	DO	FR	SA
I	DOM	LUN	MAR	MER	GIO	VEN	SAB
N	ZO	MA	DI	WO	DO	VR	ZA
O	SO	MA	TI	ON	TO	FR	LO
S	DOM	LUN	MAR	MIE	JUE	VIE	SAB
U	SU	MA	TI	KE	TO	PE	LA
W	SO	LA	TI	ON	TO	FR	LO

Extended format - XLD

C	Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
D	Søndag	Mandag	Tirsdag	Onsdag	Torsdag	Fredag	Lørdag
E	Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
F	Dimanche	Lundi	Mardi	Mercredi	Jeudi	Vendredi	Samedi
G	Sonntag	Montag	Dienstag	Mittwoch	Donnerstag	Freitag	Samstag
I	Domenica	Lunedì	Martedì	Mercoledì	Giovedì	Venerdì	Sabato
N	Zondag	Maandag	Dinsdag	Woensdag	Donderdag	Vrijdag	Zaterdag
O	Søndag	Mandag	Tirsdag	Onsdag	Torsdag	Fredag	Lørdag
S	Domingo	Lunes	Martes	Miércoles	Jueves	Viernes	Sábado
U	Sunnuntai	Maanantai	Tiistai	Keski-viikko	Torstai	Perjantai	Lauantai
W	Søndag	Måndag	Tisdag	Onsdag	Torsdag	Fredag	Lørdag

Currency variable

SOH	B	n	n	=	C	U	(a	;	b	;	c	;	d	;	e	;	f	;	g)	t1	t2	t..	t70	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	----	----	-----	-----	-----

- = CU Signification of variable Euro
- a ANSI-Code of thousand separator as decimal figure
- b ANSI-Code of comma separator as decimal figure
- c Quantity of numbers after the comma as decimal figure
- d Operand A Before the processing the variable Euro calculates the term
- e Operand B $\frac{A \times B}{C}$
- f Operand C
- g Rounding format
- t1, t2, ... Format string, is indicated by "< >"

Example:

In case the contents of field 20 has to be converted from USD into EUR the definition of variable for the user defined format is as follows:

B01 "=CU(46;44;2;20;"1,0";"0,68861";"0,01")Result: <>Euro"

B20 1.250,44 USD

Printout: 1.250,44 USD

 Result: 1.815,89 Euro *

* 1 USD = 0,68861 Euro (11.01.2010)

User guiding

SOH	BM	[n]	=	U	G	(c	;	t	;	m	;	ap	;	ae	;	sp)	t1	t2	t..	t70	ETB
-----	----	-----	---	---	---	---	---	---	---	---	---	---	----	---	----	---	----	---	----	----	-----	-----	-----

= UG identification user guiding

c start position for the entry

t type of entry

0 numerical

1 alphanumerical

m mode of entry

0 do not jump over special characters

1 jump over special characters

ap alignment print

0 aligned to the right side

ae alignment entry

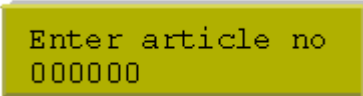
0 aligned to the right

sp prompt text for the variable, max. 24 characters
The entry has to be included in ".

Example:

Entry: = UG (1;0;0;0;0;"Enter article no")<000000>

Display:



```
Enter article no
000000
```

Memory card data

SOH	BM	[n]	=	M	D	(FN="filename"	;	SE='x'	;	CH=x	;	SC="x"	;	SF="x"	;	RC="x")	ETB
-----	----	-----	---	---	---	---	---------------	---	--------	---	------	---	--------	---	--------	---	--------	---	-----

= MD identification of memory card data

FN file name of table onto memory card with CSV data

SE Separator sign (default = ';')

CH column name in the first line (0 = no, 1 = yes)

SC name and/or number of column that should be referenced

SF field name and/or field index of field onto the label, which contains the searched data

RC name and/or number of column, which contains the data to be printed

Remark: If in parameter SF a field name is indicated, this must have been defined for the appropriate field by an AC attribute statement!

Example:

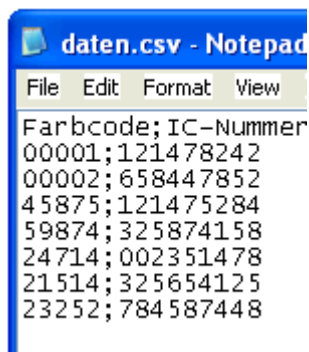
AC[1]NAME="FCODE"

BM[2]=MD(FN="a:\daten.csv";SE=";";CH=1;SC="Farbcode";SF="FCODE";RC="IC-Nummer")

Field 1 Printout field Feld 2

00001 121478242

23252 784587448



GS1-128 (EAN 128) Parser

Note: By means of this variable type, the content of an application identifier in a GS1-128 bar code can be determined.

SOH	BM	[n]	=	A	I	(p	;	Ai)	ETB
-----	----	-----	---	---	---	---	---	---	----	---	-----

= AI identification of GS1-128 parser

p identification of the link element (field number)

Ai application identifier

Example: Field 1 ="00123456789012345675" GS1-128 with AI00

= AI (1;"00")

Printout: 123456789012345675

EPC calculation (Electronic Product Code)*

SOH BM [n] = E P C (M ; L ; F ; P ; N1 ; {N2}) ETB

= EPC identification of EPC calculation Kennung EPC Berechnung

M coding method
 L length of manufacturer number (company prefix)
 F filter value
 P verification of check digit
 N1 identification of link element (field number)
 N2 identification of link element (field number) - optional

Note: For more information, visit the following web sites: www.epcglobalinc.org or www.gs1.org

Parameter	Value range		
M	0 = Coding method SSCC96		3 = Coding method GRAI96
	1 = Coding method SGTIN96		4 = Coding method GIAI96
	2 = Coding method SGLN96		
L	6...12		
F	Coding	Filter value	Binary value
	SSCC96	All Others	000
		Undefined	001
		Logistical / Shipping Unit	010
	SGTIN96	All Others	000
		Retail Consumer Trade Item	001
		Standard Trade Item Grouping	010
		Single Shipping / Consumer Trade Item	011
	SGLN	All Others	000
		Physical Location	001
	GRAI	All Others	000
	GIAI	All Others	000
P	0 = no verification; 1 = verification of check digit		
N1	any		
N2	any		

Example 1: Field 1 = "00123456789012345675" GS1-128 with AI00
 Field 2 = AI (1;"00") Printout: 123456789012345675
 Field 3 = EPC(0;12;0;1;2) Printout: 3100DA7557D32C38E7000000

The EPC is calculated with the content of Field 2. The coding method SSCC96 is used. In Field 2 a valid NVE must be represented (18-digit, correct check digit).

Example 2: Field 1 = "4141234567890128254123" GS1-128 with AI00, AI254
 Field 2 = AI (1;"414") Printout: 1234567890128
 Field 3 = AI (1;"254") Printout: 123
 Field 4 = EPC(2;10;0;0;2;3) Printout: 3208499602D218000000007B

The EPC is calculated with the content of Field 2 and Field 3. The coding method SGLN96 is used. In Field 2 a valid ILN must be represented (13-digit). In the example, Field 3 contains an optional serial number. No verification of check digit of ILN (8) is effected.

* nur bei Verwendung der Option RFID

PARAMETER SETS

Label parameter

Set label photocell type

SOH	F	C	D	E	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – transmission photocell normal

N = 1 – reflexion photocell

N = 2 – transmission photocell inverse

N = 3 – reflexion photocell inverse

N = 4 – ultrasonic photocell (option)*

Enquire label photocell type

SOH	F	C	D	E	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set label type

SOH	F	C	D	A	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – selection of adhesive labels (automatical measure process)

N = 1 – selection of continuous labels

Enquire label type

SOH	F	C	D	A	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Measure label

In case of loading a new label roll it is possible to start measuring by this command.

SOH	F	C	B	-	-	-	r	-	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

The current label and gap length in the printer can be send to the Host computer:

SOH	F	C	B	-	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

After this command the printer sends the following answer:

Answer

SOH	A	E	E	E	E	S	S	S	S	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

EEEE indicates the label length in mm (ASCII)

SSSS indicates the gap length in mm (ASCII)

* only Spectra 108/12, 162/12 and SPE 107/12, 160/12

Set measure label automatically after switching on

SOH	F	C	C	A	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 - Off

N = 1 - On

Enquire measure label automatically after switching on

SOH	F	C	C	A	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set label length in 1/100 mm

SOH	F	C	C	L	-	-	r	N	N	N	N	N	N	N	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N: value of label length in 1/100 mm, 7 digit ASCII number

Enquire label length in 1/100 mm

SOH	F	C	C	L	-	-	w	N	N	N	N	N	N	N	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	N	N	N	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set gap length in 1/100 mm

SOH	F	C	C	M	-	-	r	M	M	M	M	M	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

M: value of gap length in 1/100 mm, 5 digit ASCII number

Enquire gap length in 1/100 mm abfragen

SOH	F	C	C	M	-	-	w	M	M	M	M	M	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	M	M	M	M	M	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set label width in 1/100 mm

SOH	F	C	C	O	-	-	r	N	N	N	N	N	N	N	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N: indication of label width in 1/100 mm, 7 digit ASCII number

Enquire label width in 1/100 mm

SOH	F	C	C	O	-	-	w	P	P	P	P	P	P	P	P	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	N	N	N	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set label error length

SOH	F	C	D	G	A	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNNN = Indication of label error length in mm (1-9999)

Enquire label error length

SOH	F	C	D	G	A	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set label synchronisation

SOH	F	C	D	G	B	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – Off

N = 1 – On

Enquire lable synchronisation

SOH	F	C	D	G	B	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set number of columns

SOH	F	C	C	H	A	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = number of columns (1..9)

Enquire number of columns

SOH	F	C	C	H	A	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set column width

SOH	F	C	C	H	B	-	r	N	N	N	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: indication of column width in 1/10 mm (0..999)

Enquire column width

SOH	F	C	C	H	B	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set label alignment

SOH	F	C	C	J	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0: left

N = 1: centre

N = 2: right

Enquire label alignment

SOH	F	C	C	J	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set contrast

SOH	F	C	A	B	-	-	r	N	N	N	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: Indication of contrast in % (010...200)

It is necessary to transmit a 3 digit ASCII number

Enquire contrast

SOH	F	C	A	B	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set flip label

SOH	F	C	D	O	-	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – flip label Off

N = 1 – flip label On

Enquire flip label

SOH	F	C	D	O	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set label rotation

SOH	F	C	D	N	-	-	r	X	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

X = 0 – rotate label Off

X = 1 – rotate label On

Enquire label rotation

SOH	F	C	D	N	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	X	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set operating mode flip/rotate label

SOH	F	C	D	S	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – flip/rotate label at the centre point of label

N = 1 – flip/rotate label at the centre point of printhead

Enquire operating mode flip/rotate label

SOH	F	C	D	S	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set material*

SOH	F	C	D	N	C	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNNN: indication of material

0 = Type 1

1 = Type 2

2 = Type 3

3 = Type 4

4 = Type 5

5 = Type 6

6 = Type 7

7 = Type 8

SPE 107/12, SPE 160/12

Type 1-3

SPE 104/8, SPE 106/12, SPE 108/12, SPE 162/12

Type 1-8

Spectra 107/12, Spectra 160/12

Type 1-3

Spectra 108/12, Spectra 162/12

Type 1-8

Enquire material

SOH	F	C	D	N	C	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set scan position

SOH	F	C	D	E	A	-	r	N	N	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NN = Indication of set label length in % (01-99)

This value depends on the label length.

Enquire scan position

SOH	F	C	D	E	A	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

* not Spectra 216/12

Label photocell

Enquire minimal measured level at label photocell

SOH	F	C	M	A	A	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: value of measured level, 3 digit ASCII number in 1/100 V

Enquire maximum measured level at label photocell

SOH	F	C	M	A	B	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: value of measured level, 3 digit ASCII number in 1/100 V

Set switching threshold of label photocell

SOH	F	C	M	A	C	-	r	N	N	N	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: value of switching threshold, 3 digit ASCII number in 1/100 V

This value is automatically calculated at measuring process at printer $(\min + \frac{\max - \min}{3})$

Enquire switching threshold

SOH	F	C	M	A	C	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: value at measured switching threshold, 3 digit ASCII number in 1/100 V

Enquire current value at transfer ribbon photocell

SOH	F	C	M	B	A	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – no transfer ribbon inserted

N = 1 – transfer ribbon inserted

Enquire current value at set label photocell

SOH	F	C	M	B	B	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: value at label photocell, 3 digit ASCII number in 1/100 V

Dispensing photocell

Enquire condition of dispensing photocell

SOH	F	C	M	B	E	A	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – no label is at photocell

N = 1 – label is at photocell

The set switching threshold of dispensing photocell is taken into consideration.

Printer settings

Set print speed

SOH	F	C	A	A	-	-	r	N	N	N	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: Indication of print speed in mm/s

It is necessary to transmit a 3 digit ASCII number

Spectra 107/12, Spectra 108/12 = 050 - 300

SPE 104/8, SPE 106/12, SPE 160/12 = 050 - 200

Spectra 162/12 = 050 - 150

SPE 107/12, SPE 108/12 = 050 - 300

Spectra 216/12 = 050 - 100

SPE 162/12 = 050 - 150

Enquire speed

SOH	F	C	A	A	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set transfer ribbon control On/Off

SOH	F	C	D	B	-	-	r	N	M	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 1 – transfer ribbon control Off

N = 0 – transfer ribbon control On

M = 0 – weak sensibility*

M = 1 – strong sensibility*

Enquire transfer ribbon control On/Off

SOH	F	C	D	B	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	M	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set ribbon save On/Off*

SOH	F	C	D	J	-	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – Off

N = 1 – On

Enquire ribbon save On/Off

SOH	F	C	D	J	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

* option

Set field handling

SOH	F	C	D	K	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – field handling Off

N = 1 – graphic received

N = 2 – delete graphic

Enquire field handling

SOH	F	C	D	K	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set printer language

SOH	F	C	D	I	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – German

N = 1 – English

N = 2 – French

N = 3 – Spanish

N = 4 – Finnish

N = 5 – Czech (option)

N = 6 – Portuguese

N = 7 – Netherlands

N = 8 – Italian

N = 9 – Danish

N = 10 – Polish

Enquire printer language

SOH	F	C	D	I	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set external printer parameter

SOH	F	C	C	P	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N: 0 = parameter settings by interface are not taken into consideration

1 = parameter settings by interface are processed

Enquire external printer parameter

SOH	F	C	C	P	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set Codepage

SOH	F	C	C	N	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

- N = 0 - ANSI
- N = 1 - Codepage 437 (english)
- N = 2 - Codepage 850
- N = 3 - GEM German
- N = 4 - GEM English
- N = 5 - GEM French
- N = 6 - GEM Swedish
- N = 7 - GEM Danish
- N = 8 - Codepage 437 (Greek)
- N = 9 - Codepage 852 (Eastern European)
- N = 10 - Codepage 857 (Turkish)

Enquire Codepage

SOH	F	C	C	N	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set user guiding

SOH	F	C	D	U	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

- N = 0 - Off, no entries are possible but pre-set values are printed
- N = 1 - On, the user has to enter a value for each variable or to confirm the pre-set values by pressing the enter key. This default value is set each time the printer is switched on
- N = 2 - Auto, the entries for a label are repeated after each print and the last entered values are the new pre-set values

Enquire user guiding

SOH	F	C	D	U	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set keyboard layout

SOH	F	C	C	K	-	-	R	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

- N = 0 – German keyboard
- N = 1 – English keyboard
- N = 2 – French keyboard
- N = 3 – Greek keyboard
- N = 4 – Spanish keyboard
- N = 5 – Swedish keyboard
- N = 6 – Czech keyboard

Enquire keyboard layout

SOH	F	C	C	K	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set buzzer On/Off

SOH	F	C	C	B	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = '0' – Buzzer Off

N = '1' – Buzzer On

Enquire buzzer On/Off

SOH	F	C	C	B	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set brightness of display

SOH	F	C	C	B	A	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = value range of display brightness 0 - 7

Enquire brightness of display

SOH	F	C	C	B	A	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set hotstart On/Off

SOH	F	C	D	W	-	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = '0' – hotstart Off

N = '1' – hotstart On

Enquire hotstart On/Off

SOH	F	C	D	W	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set autoloading

SOH	F	C	D	X	-	-	R	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – Off

N = 1 – On

Enquire autoloading

SOH	F	C	D	X	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set default label On/Off

SOH	F	C	M	K	E	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = '0' – Off: Print start without label definition signals error.

N = '1' – On: Default label is printed without label definition.

Default: Off

Enquire default label On/Off

SOH	F	C	M	K	E	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set operating mode backfeed

SOH	F	C	M	R	A	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = '0' – standard

N = '1' – automatic

N = '2' – no backfeed

N = '3' – optimised

Enquire operating mode backfeed

SOH	F	C	M	R	A	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set backfeed delay

SOH	F	C	M	R	B	-	r	N	N	N	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: indication of delay time, 3 digit ASCII number in 1/100s

Enquire backfeed delay

SOH	F	C	M	R	B	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set label change confirmation

SOH	F	C	S	D	F	C	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = '0' – Confirmation Off

N = '1' – Confirmation On

Enquire label change confirmation

SOH	F	C	S	D	F	C	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Interface

You can set the parameter of the serial interface by the following commands but you have to note that after sending one of the commands also the host computer changes the corresponding parameter of its interface to allow further communications Host computer – printer.

For all interface commands the interface is fixed with x. Allowed are the following values:

x = 1 ⇒ COM 1

x = 2 ⇒ COM 2

In all other cases automatically the first serial interface is addressed.

In the answers the addressed interface is also returned.

Set all interface parameter

SOH	F	C	F	F	x	-	r	m	;	b	;	p	;	d	;	s	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

m = mode (0 = Off, 1 = On, 2 = On, without error message)

b = Baudrate (2400, 4800, 9600, 19200, 38400, 57600)

p = parity (n = no parity, e = even parity, o = odd parity)

d = number of data bits (7, 8)

s = number of stop bits (1, 2)

Enquire all interface parameter

SOH	F	C	F	F	x	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	x	;	m	;	b	;	p	;	d	;	s	;	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Example: activate interface COM1 and set 9600 Baud, no parity, 8 data bits, 2 stop bits
[SOH]FCFF1-r1;9600;n;8;2[ETB]

Interface protocol

There are two different interface protocols available. Usually SOH = 01_{Hex} and ETB = 17_{Hex}. However there are host computers (e.g. AS/400), which can not work with these characters. Therefore you can switch SOH = 5E_{Hex} and ETB = 5F_{Hex}. The host computer has to change the corresponding parameter as well.

Set SOH and ETB

SOH	F	C	G	C	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 - SOH = 01_{Hex}, ETB = 17_{Hex}

N = 1 - SOH = 5E_{Hex}, ETB = 5F_{Hex}

Enquire SOH and ETB

SOH	F	C	G	C	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Data memory

Set data memory

SOH	F	C	G	D	-	-	r	M	-	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

M = 0 Off, after receiving FBCA0r or FBDA0r the interface is locked until the end of the print order, i.e. you cannot write more data in the receiving buffer.

M = 1 Standard, after starting a print order no data of the receiving buffer are processed but it is possible to write more data in the receiving buffer until it is full.

M = 2 Extended, after starting a print order it is possible to write more data in the receiving buffer. These data is processed during the print and the next label is prepared.

Enquire data memory

SOH	F	C	G	D	-	-	w	p	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	M	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set reaction to unknown interrogative set

SOH	F	C	G	E	A	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N – Indication of value between 0 and 3

Enquire reaction to unknown interrogative set

SOH	F	C	G	E	A	-	w	p	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set port transmission

SOH	F	C	G	F	-	-	r	S	T	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

S - Source (indication of source port)

T - Target (indication of target source)

Port numbers: 1 - 6

Port number: 1 = COM1
 2 = COM2 (depending on printer)
 3 = LPT
 4 = USB
 5 = TCP (option)
 6 = UDP (option)

Enquire port transmission

SOH	F	C	G	F	-	-	w	p	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	"	S1-T1	;	S2-T2	;	...	ID	:	p	p	p	p	p	p	p	p	"	ETB
-----	---	---	-------	---	-------	---	-----	----	---	---	---	---	---	---	---	---	---	---	-----

Offset values

Set zero point displacement (Offset 2)

SOH	F	C	C	D	-	-	r	V	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

V: pre-sign of offset (+ or -)

NNN: offset value, 3 digit ASCII number in 1/10 mm

Enquire zero point displacement (Offset 2)

SOH	F	C	C	D	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set displacement in direction X (Offset 3)

SOH	F	C	C	E	-	-	r	V	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

V: pre-sign of offset (+ or -)

NNN: offset value, 3 digit ASCII number in 1/10 mm

Enquire displacement in direction X (Offset 3)

SOH	F	C	C	E	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set tear off (Offset 4)

SOH	F	C	C	G	-	-	r	V	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

V: pre-sign of offset (always +)

NNN: offset value, 3 digit ASCII number in 1/10 mm

Enquire tear off (Offset 4)

SOH	F	C	C	G	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set cutter offset*

SOH	F	C	S	C	A	-	r	V	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

V: pre-sign of offset (always +)

NNN: offset value, 3 digit ASCII number in 1/10 mm

Enquire cutter offset

SOH	F	C	S	C	A	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set dispenser offset

SOH	F	C	S	D	A	-	r	V	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

V: pre-sign of offset (always +)

NNN: offset value, 3 digit ASCII number in 1/10 mm

Enquire dispenser offset

SOH	F	C	S	D	A	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

* only Spectra

Service functions

Set Online / Offline

SOH	F	C	M	K	C	-	r	M	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

M = 0 – Online/Offline Off

M = 1 – Online/Offline On

Enquire Online/Offline

SOH	F	C	M	K	C	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	M	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

After changing by interface the display is automatically new initialised (by activated online/offline changing to online indication).

Set reprint action

SOH	F	C	M	K	D	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Enquire reprint action

SOH	F	C	M	K	D	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0: Reprint complete

N = 1: Reprint is blank

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set winder output

SOH	F	C	M	P	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0: Off

N = 1: On

Enquire winder output

SOH	F	C	M	P	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Close printhead

SOH	F	C	M	B	C	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 1 – printhead down (closed)

Enquire condition of printhead photocell

SOH	F	C	M	B	C	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0: printhead is open

N = 1: printhead is closed

Open printhead

SOH	F	C	M	B	D	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 1 – printhead up (open)

Enquire condition of printhead

SOH	F	C	M	B	C	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0: printhead is open

N = 1: printhead is down

Enquire condition of printhead lockbar

SOH	F	C	M	C	A	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0: lockbar open

N = 1: lockbar closed

Enquire printhead temperature

SOH	F	C	M	C	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: value of printhead temperature, 3 digit ASCII number in degree

Set diameter for transfer ribbon prior warning

SOH	F	C	M	L	B	-	r	N	N	N	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN = 030 ... 090 diameter in mm

Enquire diameter for transfer ribbon prior warning

SOH	F	C	M	L	B	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set transfer ribbon prior warning

SOH	F	C	M	L	A	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0: Off

N = 1: On

Enquire transfer ribbon prior warning

SOH	F	C	M	L	A	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Readout the current transfer ribbon diameter

SOH	F	C	M	L	C	-	w	-	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set reduced print speed (transfer ribbon prior warning)

SOH	F	C	M	L	D	-	r	N	N	N	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = -: not reduce speed

N = 0: stop printer with transfer ribbon error when reaching the warning diameter.

N = V_{\min} ... V_{\max} : reduced print speed (depending on printer type)

Spectra 107/12, Spectra 108/12 = 050 - 300

SPE 104/8, SPE 106/12, SPE 160/12 = 050 - 200

Spectra 162/12 = 050 - 150

SPE 107/12, SPE 108/12 = 050 - 300

Spectra 216/12 0 050 - 100

SPE 162/12 = 050 - 150

Enquire reduced print speed (transfer ribbon prior warning)

SOH	F	C	M	L	D	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set printhead resistance

SOH	F	C	M	G	-	-	r	N	N	N	N	N	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNNNN = Indication of resistance value in Ohm.

Enquire printhead resistance

SOH	F	C	M	G	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	N	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Mileage (kilometre) counter

It is only possible to enquire the kilometre values of printer and printhead by interface and not to set them to 0.

Enquire printer's mileage

SOH	F	C	H	A	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	N	N	N	N	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Enquire printhead's mileage

SOH	F	C	H	B	-	-	w	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	N	N	N	N	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNNNNNNN = Indication of mileage of printer res. printhead in meters (e.g. '00000123' = 123 m)

Date & Time

Set date

SOH	F	C	I	A	-	-	r	D	D	M	O	Y	Y	D	W	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

DD = day of month

MO = month

YY = year

DW = day of week ('00' = Sunday)

Enquire date

SOH	F	C	I	A	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	D	D	M	O	Y	Y	D	W	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set time

SOH	F	C	I	B	-	-	r	H	H	M	I	S	S	A	M	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

HH = hours

MI = minutes

SS = seconds

AM = mode ('am' = 12 hours mode AM, 'pm' = 12 hours mode PM, '—' = 24 hours mode)

Enquire time

SOH	F	C	I	B	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	H	H	M	I	S	S	A	M	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Automatically adjust clock for daylight saving changes

Because of the fact that there is no world-wide regulation if and when a changing of time between summer and wintertime (normal time) in the individual countries takes place, we distinguish between the following four formats for the definition for beginning and end of summertime.

F 0:	european format start of summertime = last Sunday in March end of summertime = last Sunday in October W: week (1 = first, ..., 5 = last) WD: day of week (0 = Sunday, ..., 6 = Saturday) MM: month (01 = January, ..., 12 = December)
F 1:	fix date with indication of year DD: day MM: month (01 = January, ..., 12 = December) YY: year
F 2:	fix date without indication of year DD: day MM: month (01 = January, ..., 12 = December)
F 3:	week day after day in month WD: day of week (0 = Sunday, ..., 6 = Saturday) DD: after day (only the first day is taken into consideration) MM: month (01 = January, ..., 12 = December)

Set automatically adjust clock for daylight saving changes

SOH	F	C	I	G	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Enquire automatically adjust clock for daylight saving changes

SOH	F	C	I	G	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – Automatically adjust clock for daylight saving changes Off

N = 1 – Automatically adjust clock for daylight saving changes On

Set beginning of summertime

F 0: SOH F C I H - - r F W ; WD ; M M ; H H ; M M ETB

F 1: SOH F C I H - - r F D D ; M M ; Y Y ; H H ; M M ETB

F 2: SOH F C I H - - r F D D ; M M ; H H ; M M ETB

F 3: SOH F C I H - - r F WD ; D D ; M M ; H H ; M M ETB

Enquire beginning of summertime

SOH F C I H - - w p p p p p p p p ETB

Answer

SOH A F W W D M M p p p p p p p p ETB

The answer depends on each set format.

Set end of summertime

F 0: SOH F C I I - - r F W ; WD ; M M ; H H ; M M ETB

F 1: SOH F C I I - - r F D D ; M M ; Y Y ; H H ; M M ETB

F 2: SOH F C I I - - r F D D ; M M ; H H ; M M ETB

F 3: SOH F C I I - - r F WD ; D D ; M M ; H H ; M M ETB

Enquire end of summertime

SOH F C I I - - w p p p p p p p p ETB

Answer

SOH A F W W D M M p p p p p p p p ETB

The answer depends on each set format.

Set time shifting

SOH F C I J - - r N N N - - - - - ETB

NNN = minutes

Enquire time shifting

SOH F C I J - - w p p p p p p p p ETB

Answer

SOH A N N N p p p p p p p p ETB

Password

Set password

SOH	F	C	K	A	-	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: Indication of password, 4 digit ASCII number in mm (0000 ... 9999)

Enquire password

SOH	F	C	K	A	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set function group

SOH	F	C	K	B	-	-	r	A	B	C	D	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

A - Function menu

- 0 = free
- 1 = blocked

B - Memory card

- 0 = free
- 1 = only reading access
- 2 = access blocked

C - Entry

- 0 = free
- 1 = only masks blocked
- 2 = no entry possible

D - Print module guiding

- 0 = free
- 1 = entry of number of pieces possible
- 2 = no manual print release

Enquire function group

SOH	F	C	K	B	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	a	b	c	d	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set password active

SOH	F	C	K	C	-	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – inactive (N in display)

N = 1 – active (J in display)

Enquire password active

SOH	F	C	K	C	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Print

Set line number of label (n digits)

SOH	F	B	A	A	-	-	r	N	ETB
-----	---	---	---	---	---	---	---	---	-----

N: Indication of line number in ASCII (1, 10, 100, ...)

Enquire line number of label

SOH	F	B	A	A	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Start /Stop command

Additionally to the start / stop command it is possible to interrupt a print order via parameter / remote set.

SOH	F	D	-	-	-	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = '0' – interrupt printing

N = '1' – continue printing

N = '2' – cancel print order, when it is already stopped

Reset error

Reset error

SOH	F	C	M	H	-	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNNN = Indication of current error ID or '9999"

Enquire error

SOH	F	C	M	H	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	0	0	0	0	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Readout error ID and error text

SOH	F	C	M	H	A	-	w	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	;	error text	;	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	------------	---	---	---	---	---	---	---	---	---	-----

Item number of print order

By means of this command the Host computer can enquire following item numbers:

Complete number of current print order

SOH	F	B	B	A	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Number of labels which are still to print

SOH	F	B	B	B	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Number of labels which are already printed

SOH	F	B	B	C	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Interval in cutter mode

SOH	F	B	B	D	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

At the end of one of these commands the printer returns the corresponding number as ASCII value (4 res. 5 digits) in the answer set.

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

With this set it is also possible to transmit the item number of print order and the interval (in cutter mode) to the printer.

Item number of print order

SOH	F	B	B	A	-	-	r	N	N	N	N	N	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNNNN: 5 digits item number of order

Interval in cutter mode

SOH	F	B	B	D	-	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNNNN: Interval

Start printing

SOH	F	B	C	-	-	-	r	-	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

This command starts the print order which is actually set in the printer. The current parameter such as print mode, speed, initialisation etc. are used. Therefore it is possible to print e.g. item numbers with 5 digits. However, before you have to transmit the corresponding item number with set 'FBBA'.

SOH	F	B	D	-	-	-	r	-	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Start printing (see above) but without tear off offset.

SOH	F	B	E	-	-	-	r	n	n	n	n	n	n	n	n	n	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

With this command the printjob identifier which appears in "printing" res. "stopped" window is assigned to a print order. In case that only blanks are transmitted, then the printjob identifier is deleted and the display shows "noname".

Initialisation of page handling

SOH	F	B	F	-	-	-	r	ETB
-----	---	---	---	---	---	---	---	-----

Selection of current page

SOH	F	B	G	-	-	-	r	N	ETB
-----	---	---	---	---	---	---	---	---	-----

N: current page number (1..10)

Select order of pages which are to print

SOH	F	B	H	-	-	-	r	P ₁	P ₂	P ₃	ETB
-----	---	---	---	---	---	---	---	----------------	----------------	----------------	-----

P₁; P₂;...= pages which are to print

Generation of page without print start

SOH	F	B	I	-	-	-	r	S	ETB
-----	---	---	---	---	---	---	---	---	-----

With this command the corresponding page is only generated, i.e. no print start signal is sent.

S = 1: sorted (printed are e.g. pages 1-5, then again 1-5 etc.)

S = x: unsorted (printed are x times page 1, then x times page 2, etc.)

Feed

Release a label feed

SOH	F	E	-	-	-	-	r	-	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Test print

Release a test print

SOH	F	F	-	-	-	-	r	-	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Status print

Parameter set in order to print status report

SOH	F	C	M	Q	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0: Printer settings

N = 1: Bar codes

N = 2: Fonts

Cancel print orders

Cancel all active print orders

SOH	F	G	A	-	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = -: Cancel active print orders and delete all label data

N = 1: Cancel active print orders and receive label data

With the execution of this command:

- possible upcoming errors are confirmed
- possible upcoming customised entries are cancelled

Remote console

Set port

SOH	F	C	R	A	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – Off

N = 1 – COM1

N = 2 – Ethernet

Enquire port

SOH	F	C	R	A	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set sending interval of display contents

SOH	F	C	R	B	-	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – on demand

N = 1 – at each changing of display contents

N = 500...5000 – sending interval in ms

Enquire interval of display contents

SOH	F	C	R	B	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Emulation

Set emulation

SOH	F	Z	-	-	-	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – CVPL (Carl Valentin Programming Language)

N = 1 – ZPL II[®] (Zebra Programming Language)

Enquire emulation

SOH	F	Z	-	-	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

PARAMETER SETS FOR OPTIONS

Network

Sets for option Ethernet

General

SOH	F	C	L	A	-	-	r	C	0	A	8	0	0	1	5	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

All network parameter sets start in the third column with a 'L'. Column 4 shows the identification for the corresponding network parameter. Column 5 can show another sub-identification.

Because of the fact that the argument size is limited to 8 characters, the IP addresses (IP address, network mask, gateway address) which consist of 32 bit are transmitted in HEX presentation. For all data which is transmitted in HEX presentation (also the MAC address) it is allowed to use capital as well as small letters.

In contrary to the parameter settings of the other interfaces, the settings of the following sets were saved immediately onto Flash, i.e. it is not necessary to save the currently set configuration before switching off the printer so the modifications are still available after switching on.

So that the made modifications become active, also without printer Reset it is necessary to transmit a corresponding Z set which effects a Reset of the network devices.

Set IP address (e.g. 192.168.0.21)

SOH	F	C	L	A	-	-	r	C	0	A	8	0	0	1	5	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Enquire IP address

SOH	F	C	L	A	-	-	w	C	0	A	8	0	0	1	5	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	C	0	A	8	0	0	1	5	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set netmask (e.g. 255.255.255.0)

SOH	F	C	L	B	-	-	r	F	F	F	F	F	F	0	0	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Enquire netmask

SOH	F	C	L	B	-	-	w	F	F	F	F	F	F	0	0	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	F	F	F	F	F	F	0	0	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set Gateway address (e.g. 192.168.0.1)

SOH	F	C	L	C	-	-	r	C	0	A	8	0	0	0	1	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Enquire Gateway address

SOH	F	C	L	C	-	-	w	C	0	A	8	0	0	0	1	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	C	0	A	8	0	0	0	1	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set transmission mode (e.g. auto recognition)

SOH	F	C	L	D	-	-	r	0	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

0 = auto recognition

3 = 100 MBit/s half duplex

1 = 10 MBit/s half duplex

4 = 100 MBit/s full duplex

2 = 10 MBit/s full duplex

Enquire transmission mode

SOH	F	C	L	D	-	-	w	0	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	0	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set support DHCP

SOH	F	C	L	E	-	-	r	N	ETB
-----	---	---	---	---	---	---	---	---	-----

N: 0 = Off

1 = On

Enquire support DHCP

SOH	F	C	L	E	-	-	w	p	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Assign printer name

SOH	F	C	L	F	-	-	r	N	N	N	N	N	N	N	N	N	N	N	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N: printer name is allowed to exist of max. 11 characters (A..Z, a..z, 0..9, -,)

Enquire printer name

SOH	F	C	L	F	-	-	w	p	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	N	N	N	N	;	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set MAC address (e.g. 00-07-4A-43-19-08)

SOH	F	C	L	M	B	-	r	0	0	0	7	4	A	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

SOH	F	C	L	M	A	-	r	4	3	1	9	0	8	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

A MAC address has a width of 48 bit and is normally indicated in hexadecimals.

With a B record it is possible to modify our identification of the MAC address. All our machines start with 00-07-4A as default. This corresponds to the Memory-Pool which the MAC address committee assigned to us to guarantee that the MAC address is world-wide manufacturer-spreading unique.

With the A record it is possible to set any address in our pool.

Enquire MAC address

SOH	F	C	L	M	B	-	w	0	0	0	7	4	A	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

SOH	F	C	L	M	A	-	w	4	3	1	9	0	8	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	0	0	0	7	4	A	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

SOH	A	4	3	1	9	0	8	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NTP Server

NTP (Network Time Protocol) is a standardised Internet protocol permitting the synchronisation of real-time clocks of network participants. The printer connects itself with a time server and align every 60 minutes its internal real-time clock with that of the time server in order to correct possible differences.

The address of server (IP address) can be freely configured in the printer. The communication is effected by UDP and the fixed set port 123. The service in the printer is deactivated by transmitting the server address 0.0.0.0.

The time servers work together with the coordinated world time (UTC) and therefore an additional time shift is needed compared to the reference time. For Germany it is e.g. +1 hour.

The current state of the connexion can be queried with a status set.

Set NTP Server IP

SOH	F	C	L	N	I	-	r	N	ETB
-----	---	---	---	---	---	---	---	---	-----

N = X.X.X.X (X = 0..255)

Enquire NTP Server IP

SOH	F	C	L	N	I	-	w	pppppppp	ETB
-----	---	---	---	---	---	---	---	----------	-----

Answer

SOH	A	N	N	N	N	N	N	N	N	N	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

0.0.0.0 deactivates the NTP service

Readout NTP status

SOH	F	C	L	N	S	-	w	pppppppp	ETB
-----	---	---	---	---	---	---	---	----------	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N: OK / ERROR / OFF

Set time zone (hour offset)

SOH	F	C	L	N	Z	-	r	N	ETB
-----	---	---	---	---	---	---	---	---	-----

N: -12, 12

Enquire time zone (hour offset)

SOH	F	C	L	N	Z	-	w	pppppppp	ETB
-----	---	---	---	---	---	---	---	----------	-----

Answer

SOH	A	N	N	N	N	N	N	N	N	N	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Reset network device

SOH	F	C	L	Z	-	-	r	-----	ETB
-----	---	---	---	---	---	---	---	-------	-----

For this set is no enquiry possible. This set causes that modifications made by the transfer of the previous sets become effective.

Memory Card

Save a label onto Memory Card

SOH	F	M	A	O	-	-	r	F	ETB
-----	---	---	---	---	---	---	---	---	-----

O - In case a label with the entered name exists already then the label is overwritten without an enquiry.

If you enter another value as 0, an enquiry appears demanding if you want to overwrite.

F - File name of the label which is to save. Drive* and path name are optional, i.e. the file name is allowed to have more than 8 characters but is limited to 79.

Load a label from Memory Card

SOH	F	M	B	-	-	-	r	F	ETB
-----	---	---	---	---	---	---	---	---	-----

F - File name of label which is to load. Drive* and path name are optional, i.e. the file name is allowed to have more than 8 characters but is limited to 79.

Delete a label from Memory Card

SOH	F	M	C	-	-	-	r	F	ETB
-----	---	---	---	---	---	---	---	---	-----

F - File name of label which is to delete. Drive* and path name are optional, i.e. the file name is allowed to have more than 8 characters but is limited to 79.

Format Memory Card

SOH	F	M	D	-	-	-	r	D	ETB
-----	---	---	---	---	---	---	---	---	-----

D - Optional drive* identification with colon (e.g. A:).

In case no drive is indicated, then the currently selected is formatted.

Copy Memory Card

SOH	F	M	E	-	-	-	r	D	ETB
-----	---	---	---	---	---	---	---	---	-----

D - Optional drive* identification with colon (e.g. B: B: → A:)

In case no drives are indicated it is copied from the current to the current drive (A: → A: or B: → B:).

The indication '→' indicates the direction of the copying process, i.e. the source drive is at the left side and the final drive at the right side.

* Printers from the series Spectra/SPE are equipped with 2 PCMCIA Memory Card drives. The left drive (front view) is called A and the right drive called B.

Save graphic onto Memory Card**Cancel function: no graphic is saved onto Memory Card**

SOH | F | M | F | A | - | - | r | ETB

No parameter necessary

Activate function

SOH | F | M | F | B | - | - | r | F | ETB

F – File identification, optional drive* and directory identification

Accept function: save graphic from print buffer onto Memory Card

SOH | F | M | F | C | O | - | r | ETB

O - In case a label with the entered name already exists, then it is overwritten without an enquiry.
If you enter another value as 0, an enquiry appears demanding if you want to overwrite.

Readout table of contents

SOH | F | M | G | - | - | - | w | X | ETB

X = Drive [A,B] (optional)

Answer:

The complete table of contents of the indicated drive is returned. The directory entries show the following format:

SOH | A | F | S | A | ETB

F = File name

S = File size and/or <DIR> for directory

A = File attributes

Readout free memory space

SOH | F | M | H | - | - | - | w | X | p | p | p | p | p | p | p | p | ETB

X = Drive [A,B] (optional)

Answer:

SOH | A | X | n | n | n | n | - | - | - | p | p | p | p | p | p | p | p | ETB

X = Drive [A,B]

n = Memory space in KB

* Printers from series Spectra/SPE are equipped with 2 PCMCIA Memory Card drives. The left drive (front view) is called A and the right drive called B.

Create directory

SOH	F	M	I	-	-	-	r	P	ETB
-----	---	---	---	---	---	---	---	---	-----

P = Drive* and directory identification

Create directory

(create directory without warning in case the directory is already existing)

SOH	F	M	I	O	-	-	r	P	ETB
-----	---	---	---	---	---	---	---	---	-----

O - In case a directory with the entered name already exists, then it is overwritten without an enquiry.

If you enter another value as O, an enquiry appears demanding if you want to overwrite.

P - Drive* and directory identification

Delete directory

SOH	F	M	J	-	-	-	r	P	ETB
-----	---	---	---	---	---	---	---	---	-----

P = Drive* and directory identification

Note that it is impossible to delete the current directory!

Change directory

SOH	F	M	K	-	-	-	r	P	ETB
-----	---	---	---	---	---	---	---	---	-----

P = Drive* and directory identification

Transfer file from printer

SOH	F	M	L	-	-	-	w	F	ETB
-----	---	---	---	---	---	---	---	---	-----

F - File name of file which is to transfer. Drive* and path name are optional, i.e. the file name is allowed to have more than 8 characters but is limited to 79.

Answer:

SOH	A	F	*	S	ETB	Data
-----	---	---	---	---	-----	------

F = File name

S = File size in in Byte

* Printers from series Spectra/SPE are equipped with 2 PCMCIA Memory Card drives. The left drive (front view) is called A and the right drive called B.

Cutter***Set cutter mode**

SOH	F	C	D	D	-	-	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – cutter mode Off

N = 1 – single cut

N = 2 – mode 1 (w/o cutter offset), print no. of pieces w. cut after each label w/o backfeed

N = 3 – mode 2 (w backfeed), print no. of pieces w. cut after each label w. backfeed

N = 4 – interval cut with final cut, transmit interval with later

N = 5 – interval cut without final cut, transmit interval width later

N = 6 – final cutt (cut after print end)

Enquire cutter mode

SOH	F	C	D	D	-	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set cutter offset

SOH	F	C	S	C	A	-	r	V	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

V: pre-sign of offset (always +)

NNN: offset value, 3 digit ASCII number in 1/10 mm

Enquire cutter offset

SOH	F	C	S	C	A	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set double cut

SOH	F	C	S	C	B	-	r	V	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

V: pre-sign of offset (always +)

NNN: offset value, 3 digit ASCII number in 1/10 mm

0 = no double cut

Enquire double cut

SOH	F	C	S	C	B	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

* only Spectra

Set cut width

SOH	F	C	S	C	C	-	r	N	N	N	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: cut width of cutter in mm
 minimum value: 20 mm
 step width: 20 mm
 maximum value: printhead width + 20 mm

Enquire cut width

SOH	F	C	S	C	C	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set control

SOH	F	C	S	C	D	-	r	M	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

M = 0 – automatic cutter mode
 M = 1 – external, cut can be effected by I/O

Enquire control

SOH	F	C	S	C	D	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	M	-	-	-	-	-	-	x	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set cut speed

SOH	F	C	S	C	E	-	r	N	ETB
-----	---	---	---	---	---	---	---	---	-----

N = 0, 1, 2, 3, 4
 0 = slow
 4 = fast

Enquire cut speed

SOH	F	C	S	C	E	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set automatic return On/Off

SOH	F	C	S	C	F	-	r	N	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – Off
 N = 1 – On (default)

Enquire automatic return On/Off

SOH	F	C	S	C	F	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Dispenser

Set dispenser mode

SOH	F	C	D	C	-	-	r	N	-	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – dispenser mode Off

N = 1 – external I/O static

N = 2 – dispenser photocell

N = 3 – external I/O static continuous

N = 4 – dispenser photocell continuous

N = 5 – external I/O dynamic

N = 6 – external I/O dynamic continuous

Enquire dispenser mode

SOH	F	C	D	C	-	-	w	p	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set dispenser level photocell

SOH	F	C	C	F	-	-	r	V	N	N	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

V: pre-sign of offset (always +)

NN: offset value, 2 digit ASCII number in 1/10 Volt (5...40)

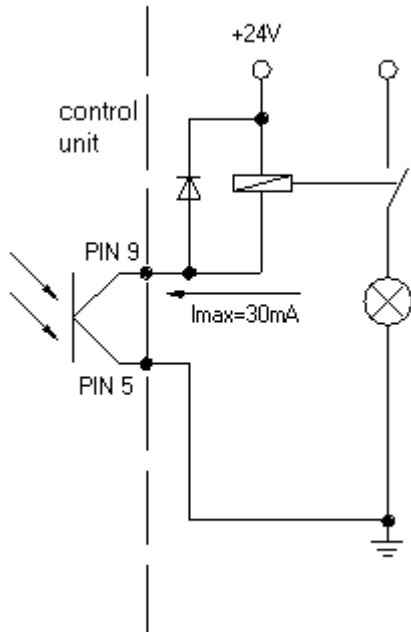
Enquire dispenser level photocell

SOH	F	C	C	F	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

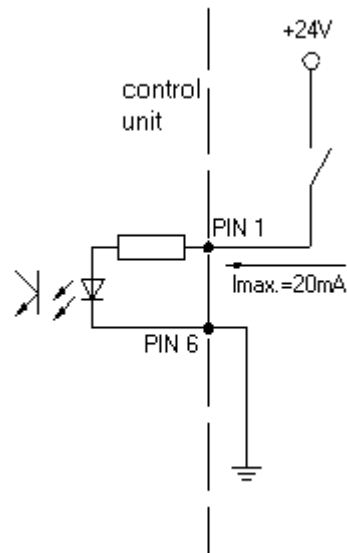
Answer

SOH	A	V	N	N	-	-	-	-	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Output



Input



Circumstance I

Control of printer is effected by an electronic connection of an external control (e.g. PLC) at galvanically separated I/Os of printer. Here by the dispensing inputs the corresponding functions can be released according to settings of input trigger. At dispensing outputs, different operating conditions are signalised.

Example.: A label print should be released

Printer is in a dispensing mode, a print order is started and printer is in 'waiting' mode.

The corresponding functions lay on dispensing input IN1. For this entry the input trigger is on '1' (increasing flank). If the connected control (PLC) now a tension of approx. 24V on IN1, the printer starts the label print. If the input trigger is set to '0' (falling flank), printer should start the label print if no more tension is set to IN1.

Use the following parameter sets in order to execute the corresponding settings.

Enquire current status of dispenser inputs

SOH	F	C	M	D	A	-	w	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set status of dispenser outputs

SOH	F	C	M	D	B	-	r	1	2	3	4	5	6	7	8	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

1-8 (outputs 1-8): 1 – output will be set, 0 – output will be deleted

Enquire status of dispenser outputs

SOH	F	C	M	D	B	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

1-8 (outputs 1-8): 1 – output is active, 0 – output is not active

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set input trigger

SOH	F	C	M	D	C	-	r	1	2	3	4	5	6	7	8	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

1-8 (inputs 1-8): 1 – increased, 0 – decreased
s – I/O signal by interface, x – I/O signal blocked

Enquire input trigger

SOH	F	C	M	D	C	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set output signal level

SOH	F	C	M	D	D	-	r	1	2	3	4	5	6	7	8	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

1-8 (outputs 1-8): 1 – signal level 1, 0 – signal level 0
s – I/O signal by interface, x – I/O signal blocked

Enquire output signal level

SOH	F	C	M	D	C	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Circumstance II

Control of printer is effected by parameter sets, i.e. by Ethernet or serial interface (e.g. PC).

With beginning of software version 1.44 it is possible to execute the before mentioned functions by parameter sets and to use dispensing inputs and outputs for the control of external applications/machines.

The release of a label print can consequently be released by the simulation of an active signal at IN1 (soh) ... (etb). The allocation of a function to a dispensing input depends on printer model.

If signals of an external application/machine are connected, its current status can be identified by (soh)FCMDA-wpppppppp(etb).

The current operating mode of printer is signalled by the corresponding status messages (cp. auto status, status enquiry, ...).

If control signals of an external application/machine connected to dispensing outputs, these can be set by (soh)FCMDB-r12345678(etb).

Listed below are the corresponding parameter sets.

Set I/O protocol port

SOH	F	C	M	D	E	-	r	T	C	P	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Port: Off
 COM1
 COM2
 TCP

Enquire I/O protocol port

SOH	F	C	M	D	E	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	0	1	2	3	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set software input

SOH	F	C	M	D	F	-	r	1	2	3	4	5	6	7	8	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

1-8 (inputs 1-8): 1 – set software input
 0 – delete software input
 - – not considering software input
 p – pulse, execute software input once

Enquire current status of software inputs

SOH	F	C	M	D	F	-	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set software output

SOH	F	C	M	D	G	-	r	1	2	3	4	5	6	7	8	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

1-8 (outputs 1-8): 1 – set software output
 0 – delete software output

Set dispenser offset

SOH	F	C	S	D	A	-	r	V	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

V: pre-sign of offset (always +)

NNN: offset value, 3 digit ASCII number in 1/10 mm

Enquire dispenser offset

SOH	F	C	S	D	A	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set external synchronisation

SOH	F	C	S	D	B	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N: 0 = Off

1 = On

Enquire external synchronisation

SOH	F	C	S	D	B	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set debounce start signal

SOH	F	C	S	D	C	-	r	N	N	N	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: debounce time start signal in ms (0...100)

Enquire debounce start signal

SOH	F	C	S	D	C	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set start signal delay

SOH	F	C	S	D	D	-	r	N	N	N	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: start signal delay in 1/100 s (0...999)

Enquire start signal delay

SOH	F	C	S	D	D	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set save start signal

SOH	F	C	S	D	E	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N: 0 = Off
1 = On

Enquire save start signal

SOH	F	C	S	D	E	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set cancel continuous print (operating mode)

SOH	F	C	S	D	F	A	r	N	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N: 0 = Off
1 = On

Enquire cancel continuous print (operating mode)

SOH	F	C	S	D	F	A	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Dispensing photocell**Enquire current value at dispensing photocell**

SOH	F	C	M	B	E	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

NNN: value of dispensing photocell, 3 digit ASCII number in 1/100 V

Enquire condition of dispensing photocell

SOH	F	C	M	B	E	A	w	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – no label is at photocell

N = 1 – label is at photocell

The set switching threshold of dispensing photocell is taken into consideration.

Scanner

Set scanner operating mode

SOH	F	C	D	M	-	-	r	M	P	N	F	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

M = Operating mode

- 0 = Off
- 1 = Mode 1 (data comparison)
- 2 = Mode 2 (check only readability)

P = Interface

- 0 = COM1
- 1 = COM2

This parameter is ignored as COM2 is always used as scanner interface at the moment.

N = Number of bad readings (NoRead)

N = -,0 ... 8 (- = 0 NoReads, 0 = 1 NoRead ... 8 = 9 NoReads)

Number of consecutive bad readings after which an error message appears.

At '-' (0 NoReads) no error message appears, i.e. the print is not interrupted. Only a warning is displayed at the screen.

F = Label feed (FeedLabel)

F = 0 ... 4 (0 = 1 FeedLabel... 4 = 5 FeedLabels)

Enquire scanner operating mode

SOH	F	C	D	M	-	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	M	P	N	F	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Set scan offset

SOH	F	C	D	M	A	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = Scan offset in 1/10 mm

Enquire scan offset

SOH	F	C	D	M	A	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = Current scan offset in 1/10 mm

Set scan length

SOH	F	C	D	M	B	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = Scan length in 1/10 mm

Enquire scan length

SOH	F	C	D	M	B	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = Current scan length in 1/10 mm

Set scan mode

SOH	F	C	D	M	C	-	r	N	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = 0 – scan during printing

N = 1 – scan after printing

Enquire scan mode

SOH	F	C	D	M	C	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = current scan mode

Set scan delay (scan after printing)

SOH	F	C	D	M	D	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = scan delay in ms [0...9990]

Require scan delay

SOH	F	C	D	M	D	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = current scan delay ms

Set scan timeout (scan after printing)

SOH	F	C	D	M	E	-	r	N	N	N	N	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = scan timeout in ms [0..9990]

Require scan timeout

SOH	F	C	D	M	E	-	w	p	p	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

N = current scan timeout in ms

Scanner variable

In mode 1 (data comparison) it is necessary to fix the order of bar code data to scann several codes onto one label. Because of this reason bar code data has to be defined as scanner variable in text sets. The text set has the following structure:

SOH	BM	[n]	=	S	V	(a	;	f)	text data	ETB
-----	----	-----	---	---	---	---	---	---	---	---	-----------	-----

=SV identification scanner variable

a field active (0 = not active, 1 = active, i.e. code is scanned)

f field number for definition of code order (1 ...)

Examples

fixed text:

(SOH)BM[1]=SV(1;1)123456(ETB)

variable text (counter):

(SOH)BM[1]=SV(1;1)=CN(10;0;4;+1;1)0001(ETB)

Save configuration permanent

In case you want to save the described settings permanent into the printer, then you have to transmit the following command to the printer.

SOH	F	X	-	-	-	-	r	N	-	-	-	-	-	-	-	-	ETB
N: 0 = save current parameter																	
1 = set all parameters to default values																	

Readout configuration

SOH	F	X	-	-	-	-	w	-	-	-	-	-	-	-	-	-	ETB
-----	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	-----

The printer sends as answer all current settings as parameter sets.

Status enquiry

Host computer can receive information about the printer by the serial interface. The status enquiry has the following data format:

SOH	S	ETB	S = ASCIIs
-----	---	-----	------------

Status return information:

After receiving the status enquiry the printer sends the corresponding status return information.

Data format of status enquiry

SOH	1. Byte								2. Byte								5. – 1. digit	ETB
	8	7	6	5	4	3	2	1	8	7	6	5	4	3	2	1		

1. Byte	=	1. status byte
		8. Bit = free 7. Bit = always set 6. Bit = free 5. Bit = 1 – active print order 0 – no. of pieces = 0 (no print order) 4. Bit = 1 – stop key activated 0 – stop key not activated 3. Bit = cutter error 0 – no error; 1 – error 2. Bit = labels 0 – no error; 1 – error 1. Bit = transfer ribbon 0 – no error; 1 – error
2. Byte	=	2. status byte
		8. Bit = free 7. Bit = free 6. Bit = free 5. Bit = free 4. Bit = free 3. Bit = memory card 2. Bit = mask set 1. Bit = printhead temperature
5.-1. position	=	number of pieces with 5 digits as ASCII characters min. '00000' / max. '65535'

AUTOSTATUS

The printers are equipped with an auto status function, i.e. in certain operating modes the printer actively sends the corresponding status. This can be enquired by the serial interface.

To activate the auto status, the host computer has to send the following command to the printer:

SOH	G	1. Byte	2. Byte	ETB
-----	---	---------	---------	-----

Each of the below indicated message which is observed and send by the printer has to be transmitted with a set Bit (see table below 1. Byte and 2. Byte) to the printer via the auto state function. The printer sends after each performed condition the corresponding message (answer) to the host computer.

The following messages are provided:

- 1 Start of generation**
- 2 End of generation**
The printer sends this state in case data for a complete label was generated. The test print was not taken into consideration.
For counters/date variables the printer sends for each label a status cycle (start, end).
- 3 Start of printing**
- 4 End of printing**
The start of the print is send in case the generated data is send.
The end of the print is send in case the print of the label is finished and the motor has stopped.
- 5 Start of cutting**
- 6 End of cutting**
This status describes the cutting. Here it is possible to check the end of the cutting at timeout
→ error.
- 7 Start of feeding**
- 8 End of feeding**
This status is send in case an additional feeding (dispenser, cutter, tear off) is released.
- 9 Start of a print order**
- 10 End of print order**
This status signalises the start and end of a complete print order (1...99999 labels). This status is active in all operating modes.
- 11 Error**
This status message is send in case an error occurs.

The printer sends the auto status in the following format to the host computer:

SOH	G	1. Byte	2. Byte	ETB
-----	---	---------	---------	-----

1. Byte

8. Bit	7. Bit	6. Bit	5. Bit	4. Bit	3. Bit	2. Bit	1. Bit
start generating	end generating	start printing	end printing	start cutting	end cutting	start feeding	always 0

2. Byte

8. Bit	7. Bit	6. Bit	5. Bit	4. Bit	3. Bit	2. Bit	1. Bit
end feeding	start print order	end print order	error	free	free	free	always 0

Attention: Bit 1 has to be in 1. Byte and 2. Byte always 0, otherwise the printer possibly could recognise SOH or ETB.

At the status message of the printer to the host computer always at least 1 Bit is set. However, it could be occur that several Bits are set at the same time.

At the status demand of the host computer to the printer it is also possible that several Bits are set at the same time.

The auto status demand is saved in the printer, i.e. it is set to 0 after switching off/on. Therefore it is necessary to demand it anew after each time the printer is switched on.

Example:

The printer should observe the start of a print order. For this the host computer sends the following demand to the printer.

SOH	G	00000000	01000000	ETB
-----	---	----------	----------	-----

After the condition is fulfilled (= start of the print order) the printer sends the following message to the host computer:

SOH	G	00000000	01000000	ETB
-----	---	----------	----------	-----

With regard to the contents the answer corresponds always to the format set.

CHARACTER SETS

	Bitmap Fonts														Vector Fonts					
	ID	01	02	03	04	05	07	21	22	23	24	28	29	1/2	3/4	5/6	7/8	9/10	11/12	
	7x9 10x14	10x14 15x21	15x21 22x31	32x45 48x67	15x26 ¹⁾ 22x39 ¹⁾	10x18 ¹⁾ 15x27 ¹⁾	1,0; 13	1,8; 21	2,6; 31	5,6; 67	4,0; 48	0,8; 9	Helvetica Bold	Helvetica Roman	Swiss Light	Baskerville	Brush Script	Mono-space		
GEM German	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	
GEM English	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	
GEM French	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	
GEM Swedish	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	
GEM Danish	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	
CP 437 (German)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	
CP 850 (multilingual West European)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	
CP 852 (multilingual East European)	5)	5)	5)	5)	5)	5)	5)	5)	5)	5)	5)	5)	5)	6)	6)	6)	6)	6)	6)	
CP1250 (Latin 2; Central European)	3)	3)	3)	3)	3)	3)	3)	3)	3)	3)	3)	3)	3)	2)	2)	2)	2)	2)	2)	
CP1251 (Cyrillic)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	4)	4)	6)	6)	6)	4)	
CP1252 ANSI (Latin 1, West European)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	
CP1253 (Greek)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	4)	4)	6)	6)	6)	4)	
CP1254 (Latin 5, Turkish)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	4)	4)	6)	6)	6)	4)	
CP 1257 (Baltic)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	6)	4)	4)	6)	6)	6)	4)	

1) descenders
2) standard

3) at the moment not available, can be replaced by vector fonts (ID3; ID11)

4) on demand, beginning with version 1.41a

5) on demand, only 200 dpi printers

6) not available

Beginning with version 1.41a different character sets were offered but as default the printers are equipped with Latin 1.

Following languages are supported:

Afrikaans	English	Italian	Serbian
Albanian	Estonian	Latvian	Slovak
Basque	Faeroese	Lithuanian	Slovenian
Belarusian	Finnish	Macedonian (FYROM)	Spanish
Bulgarian	French	Norwegian (Bokmal)	Swahili
Catalan	German	Norwegian (Nynorsk)	Swedish
Croatian	Greek (modern, monotonic)	Polish	Turkish
Czech	Hungarian	Portuguese	Ukrainian
Danish	Icelandic	Romanian	
Dutch	Indonesian	Russian	

Outline of the most important character sets for Central and East European languages

Codepage	Unterstützte Sprachen
1251 (Cyrillic)	Russian, Bearusian, Serbian, Bulgarian, Ukrainian, Macedonian
1250 (Latin 2, Central European)	Romanian, Slovak, Hungarian, Slovenian, Croatian, Serbian, Polish, Czech
852 (multilingual, Eas European)	Polish, Czech, Romanian, Slovak, Hungarian, Slovenian, Croatian, Serbian
1257 (Baltic)	Estonian, Latvian, Lithuanian

International ANSI character font

ANSI	Dec.	HEX	ANSI	Dec.	HEX	ANSI	Dec.	HEX	ANSI	Dec.	HEX	ANSI	Dec.	HEX
SP	32	20	Q	81	51	,	130	82	³	179	B3	ä	228	E4
!	33	21	R	82	52	f	131	83	´	180	B4	å	229	E5
"	34	22	S	83	53	”	132	84	µ	181	B5	æ	230	E6
#	35	23	T	84	54	…	133	85	¶	182	B6	ç	231	E7
\$	36	24	U	85	55	†	134	86	·	183	B7	è	232	E8
%	37	25	V	86	56	‡	135	87	ˆ	184	B8	é	233	E9
&	38	26	W	87	57	‰	136	88	˘	185	B9	ê	234	EA
'	39	27	X	88	58	‰	137	89	°	186	BA	ë	235	EB
(40	28	Y	89	59	Š	138	8A	»	187	BB	ì	236	EC
)	41	29	Z	90	5A	‹	139	8B	¼	188	BC	í	237	ED
*	42	2A	[91	5B	Œ	140	8C	½	189	BD	î	238	EE
+	43	2B	\	92	5C	Ž	141	8D	¾	190	BE	ï	239	EF
,	44	2C]	93	5D	ž	142	8E	¿	191	BF	ð	240	F0
-	45	2D	^	94	5E	Ž	143	8F	À	192	C0	ñ	241	F1
.	46	2E	_	95	5F	ˆ	144	90	Á	193	C1	ò	242	F2
/	47	2F	˘	96	60	´	145	91	Â	194	C2	ó	243	F3
0	48	30	a	97	61	’	146	92	Ã	195	C3	ô	244	F4
1	49	31	b	98	62	“	147	93	Ä	196	C4	õ	245	F5
2	50	32	c	99	63	”	148	94	Å	197	C5	ö	246	F6
3	51	33	d	100	64	•	149	95	Æ	198	C6	÷	247	F7
4	52	34	e	101	65	—	150	96	Ç	199	C7	ø	248	F8
5	53	35	f	102	66	—	151	97	È	200	C8	ù	249	F9
6	54	36	g	103	67	™	152	98	É	201	C9	ú	250	FA
7	55	37	h	104	68	š	153	99	Ê	202	CA	û	251	FB
8	56	38	i	105	69	›	154	9A	Ë	203	CB	ü	252	FC
9	57	39	j	106	6A	œ	155	9B	Ì	204	CC	ý	253	FD
:	58	3A	k	107	6B	œ	156	9C	Í	205	CD	þ	254	FE
;	59	3B	l	108	6C	ž	157	9D	Î	206	CE	ÿ	255	FF
<	60	3C	m	109	6D	Ž	158	9E	Ï	207	CF			
=	61	3D	n	110	6E	Ÿ	159	9F	Ð	208	D0			
>	62	3E	o	111	6F	ı	160	A0	Ñ	209	D1			
?	63	3F	p	112	70	ı	161	A1	Ò	210	D2			
@	64	40	q	113	71	ı	162	A2	Ó	211	D3			
A	65	41	r	114	72	£	163	A3	Ô	212	D4			
B	66	42	s	115	73	¤	164	A4	Õ	213	D5			
C	67	43	t	116	74	¥	165	A5	Ö	214	D6			
D	68	44	u	117	75	¦	166	A6	×	215	D7			
E	69	45	v	118	76	§	167	A7	Ø	216	D8			
F	70	46	w	119	77	¨	168	A8	Ù	217	D9			
G	71	47	x	120	78	©	169	A9	Ú	218	DA			
H	72	48	y	121	79	ª	170	AA	Û	219	DB			
I	73	49	z	122	7A	«	171	AB	Ü	220	DC			
J	74	4A	{	123	7B	¬	172	AC	Ý	221	DD			
K	75	4B		124	7C	-	173	AD	Þ	222	DE			
L	76	4C	}	125	7D	®	174	AE	ß	223	DF			
M	77	4D	~	126	7E	™	175	AF	à	224	E0			
N	78	4E		127	7F	°	176	B0	á	225	E1			
O	79	4F	€	128	80	±	177	B1	â	226	E2			
P	80	50		129	81	²	178	B2	ã	227	E3			

Codepage 437

Dec.	Dec.	Dec.	Dec.	Dec.	
32		81 Q	130 é	179	228
33 !		82 R	131 â	180	229
34 '		83 S	132 à	181	230 μ
35 #		84 T	133 à	182	231
36 \$		85 U	134 â	183	232
37 %		86 V	135 ç	184	233
38 &		87 W	136 ê	185	234
39 '		88 X	137 ë	186	235
40 (89 Y	138 è	187	236
41)		90 Z	139 ï	188	237 Ø
42 *		91 [140 î	189	238
43 +		92 \	141 ì	190	239
44 ,		93]	142 Ä	191	240
45 -		94 ^	143 Å	192	241
46 .		95 _	144 É	193	242
47 /		96 `	145 æ	194	243
48 0		97 a	146 Æ	195	244
49 1		98 b	147 ô	196	245
50 2		99 c	148 ö	197	246
51 3		100 d	149 ò	198	247
52 4		101 e	150 û	199	248 °
53 5		102 f	151 ù	200	249
54 6		103 g	152 ÿ	201	250
55 7		104 h	153 Ö	202	251
56 8		105 i	154 Ü	203	252
57 9		106 j	155 ø	204	253
58 :		107 k	156 £	205	254
59 ;		108 l	157 ¥	206	255
60 <		109 m	158	207	
61 =		110 n	159	208	
62 >		111 o	160 á	209	
63 ?		112 p	161 í	210	
64 @		113 q	162 ó	211	
65 A		114 r	163 ú	212	
66 B		115 s	164 ñ	213 €	
67 C		116 t	165 Ñ	214	
68 D		117 u	166	215	
69 E		118 v	167 °	216	
70 F		119 w	168	217	
71 G		120 x	169	218	
72 H		121 y	170	219	
73 I		122 z	171 ½	220	
74 J		123 {	172 ¼	221	
75 K		124	173	222	
76 L		125 }	174 «	223	
77 M		126 ~	175 »	224	
78 N		127	176	225 ß	
79 O		128 Ç	177	226	
80 P		129 ü	178	227	

Codepage 850

Dec.	Dec.	Dec.	Dec.	Dec.					
32		81	Q	130	é	179		228	ö
33	!	82	R	131	â	180	Á	229	Õ
34	'	83	S	132	à	181	Â	230	μ
35	#	84	T	133	à	182	À	231	
36	\$	85	U	134	â	183	©	232	
37	%	86	V	135	ç	184		233	Ú
38	&	87	W	136	ê	185		234	Û
39	'	88	X	137	ë	186		235	Ü
40	(89	Y	138	è	187		236	
41)	90	Z	139	ï	188	¢	237	
42	*	91	[140	î	189	¥	238	
43	+	92	\	141	ì	190		239	
44	,	93]	142	Ä	191		240	
45	-	94	^	143	Å	192		241	
46	.	95	¯	144	É	193		242	
47	/	96	˘	145	æ	194		243	¾
48	0	97	a	146	Æ	195		244	¶
49	1	98	b	147	ô	196		245	§
50	2	99	c	148	ö	197		246	
51	3	100	d	149	ò	198	ã	247	
52	4	101	e	150	û	199	Ä	248	°
53	5	102	f	151	ù	200		249	
54	6	103	g	152	ÿ	201		250	
55	7	104	h	153	Ö	202		251	
56	8	105	i	154	Ü	203		252	
57	9	106	j	155	ø	204		253	
58	:	107	k	156	£	205		254	
59	:	108	l	157	Ø	206		255	
60	<	109	m	158		207			
61	=	110	n	159		208			
62	>	111	o	160	á	209			
63	?	112	p	161	í	210	Ê		
64	@	113	q	162	ó	211	Ë		
65	A	114	r	163	ú	212	È		
66	B	115	s	164	ñ	213			
67	C	116	t	165	Ñ	214	Í		
68	D	117	u	166		215	Î		
69	E	118	v	167	°	216	Ï		
70	F	119	w	168		217			
71	G	120	x	169	®	218			
72	H	121	y	170		219			
73	I	122	z	171	½	220			
74	J	123	{	172	¼	221			
75	K	124		173		222	Ì		
76	L	125	}	174	«	223			
77	M	126	~	175	»	224	Ó		
78	N	127		176		225	ß		
79	O	128	Ç	177		226	Ò		
80	P	129	ü	178		227	Ö		

Codepage 852*

Dec.	Dec.	Dec.	Dec.	Dec.
32		81 Q	130 é	179
33 !		82 R	131 â	180
34 '		83 S	132 à	181 Á
35 #		84 T	133 ù	182 Â
36 \$		85 U	134 ć	183 Ě
37 %		86 V	135 ç	184 Š
38 &		87 W	136 ł	185
39 '		88 X	137 ë	186
40 (89 Y	138 Ö	187
41)		90 Z	139 ö	188
42 *		91 [140 î	189 Ž
43 +		92 \	141 Ź	190 ž
44 ,		93]	142 Ä	191
45 -		94 ^	143 Ć	192
46 .		95 _	144 Ę	193
47 /		96 `	145 Ł	194
48 0		97 a	146 Í	195
49 1		98 b	147 ô	196
50 2		99 c	148 ö	197
51 3		100 d	149 L	198 Ā
52 4		101 e	150 l	199 ā
53 5		102 f	151 Š	200
54 6		103 g	152 ś	201
55 7		104 h	153 Ö	202
56 8		105 i	154 Ü	203
57 9		106 j	155 Ť	204
58 :		107 k	156 t	205
59 ;		108 l	157 Ł	206
60 <		109 m	158 x	207
61 =		110 n	159 č	208 đ
62 >		111 o	160 á	209 Đ
63 ?		112 p	161 í	210 Ď
64 @		113 q	162 ó	211 Ě
65 A		114 r	163 ú	212 d
66 B		115 s	164 Ą	213 Ń
67 C		116 t	165 ą	214 í
68 D		117 u	166 Ź	215 î
69 E		118 v	167 ź	216 ě
70 F		119 w	168 Ę	217
71 G		120 x	169 ę	218
72 H		121 y	170	219
73 I		122 z	171 ź	220
74 J		123 {	172 Ć	221 T
75 K		124 128	173 §	222 U
76 L		125 129	174 «	223
77 M		126 ~	175 »	224 Ó
78 N		127 Δ	176	225 ß
79 O		128 Ç	177	226 Ő
80 P		129 ú	178	227 Ń
				228 ñ
				229 ñ
				230 Š
				231 š
				232 Ŕ
				233 Ú
				234 ŕ
				235 Ü
				236 ý
				237 Ý
				238 ŧ
				239 ŧ
				240 -
				241 '
				242
				243
				244 -
				245 §
				246 ÷
				247
				248 °
				249 °
				250 ·
				251 ũ
				252 Ŕ
				253 ř
				254
				255

* Option

Codepage 857*

Dec.	Dec.	Dec.	Dec.	Dec.					
32		81	Q	130	é	179		228	ö
33	!	82	R	131	â	180		229	Õ
34	'	83	S	132	à	181	Á	230	µ
35	#	84	T	133	à	182	Ă	231	R
36	\$	85	U	134	â	183	À	232	µ
37	%	86	V	135	ç	184	©	233	Ú
38	&	87	W	136	ê	185		234	Û
39	'	88	X	137	ë	186		235	Ü
40	(89	Y	138	è	187		236	ì
41)	90	Z	139	ï	188		237	ÿ
42	*	91	[140	î	189	¢	238	
43	+	92	\	141	ı	190	¥	239	'
44	,	93]	142	Ä	191		240	-
45	-	94	^	143	Å	192		241	±
46	.	95	¯	144	É	193		242	
47	/	96	˘	145	æ	194		243	¼
48	0	97	a	146	Æ	195		244	¶
49	1	98	b	147	ô	196		245	§
50	2	99	c	148	ö	197		246	÷
51	3	100	d	149	ò	198	ã	247	˙
52	4	101	e	150	û	199	Ä	248	˚
53	5	102	f	151	ù	200		249	˚
54	6	103	g	152	İ	201		250	˚
55	7	104	h	153	Ö	202		251	˚
56	8	105	i	154	Ü	203		252	˚
57	9	106	j	155	ø	204		253	˚
58	:	107	k	156	£	205		254	˚
59	:	108	l	157	Ø	206		255	˚
60	<	109	m	158	Ş	207			
61	=	110	n	159	ş	208	°		
62	>	111	o	160	á	209	°		
63	?	112	p	161	í	210	°		
64	@	113	q	162	ó	211	°		
65	A	114	r	163	ú	212	°		
66	B	115	s	164	ñ	213	°		
67	C	116	t	165	Ñ	214	°		
68	D	117	u	166	Ǧ	215	°		
69	E	118	v	167	ǧ	216	°		
70	F	119	w	168	č	217	°		
71	G	120	x	169	®	218	°		
72	H	121	y	170		219	°		
73	I	122	z	171	½	220	°		
74	J	123	{	172	¼	221	°		
75	K	124		173	ı	222	°		
76	L	125	}	174	«	223	°		
77	M	126	~	175	»	224	°		
78	N	127	△	176		225	°		
79	O	128	Ç	177		226	°		
80	P	129	ü	178		227	°		

* Option

GEM German

Dec.	Dec.	Dec.	Dec.	Dec.					
32		81	Q	130	é	179	¢	228	€
33	!	82	R	131	â	180	œ	229	
34	'	83	S	132	à	181	Œ	230	μ
35	#	84	T	133	à	182	À	231	
36	\$	85	U	134	â	183	Ã	232	
37	%	86	V	135	ç	184	Ö	233	
38	&	87	W	136	ê	185	§	234	
39	'	88	X	137	ë	186	?	235	
40	(89	Y	138	è	187	†	236	
41)	90	Z	139	ï	188	‡	237	∅
42	*	91	Ä	140	î	189	©	238	
43	+	92	Ö	141	ì	190	®	239	
44	,	93	Ü	142	Ä	191	™	240	
45	-	94	\	143	Å	192		241	
46	.	95	˘	144	É	193	...	242	
47	/	96	˘	145	æ	194	‰	243	
48	0	97	a	146	Æ	195	•	244	
49	1	98	b	147	ô	196	—	245	
50	2	99	c	148	ö	197	—	246	
51	3	100	d	149	ò	198	°	247	
52	4	101	e	150	û	199	Á	248	°
53	5	102	f	151	ù	200	Â	249	
54	6	103	g	152	ÿ	201	È	250	
55	7	104	h	153	Ö	202	Ê	251	¹
56	8	105	i	154	Ü	203	Ë	252	³
57	9	106	j	155	ø	204	Ì	253	²
58	:	107	k	156	£	205	Í	254	
59	:	108	l	157	Ø	206	Î	255	
60	<	109	m	158	~	207	Ï		
61	=	110	n	159	—	208	Ò		
62	>	111	o	160	á	209	Ó		
63	?	112	p	161	í	210	Ô		
64	@	113	q	162	ó	211			
65	A	114	r	163	ú	212			
66	B	115	s	164	ñ	213	Ù		
67	C	116	t	165	Ñ	214	Ú		
68	D	117	u	166		215	Û		
69	E	118	v	167		216	ÿ		
70	F	119	w	168		217			
71	G	120	x	169	'	218			
72	H	121	y	170	"	219			
73	I	122	z	171	<	220			
74	J	123	ä	172	>	221			
75	K	124	ö	173		222			
76	L	125	ü	174	«	223	μ		
77	M	126	ß	175	»	224	\		
78	N	127	°	176	ã	225	ß		
79	O	128	Ç	177	õ	226			
80	P	129	ù	178	¥	227			

GEM English

Dec.	Dec.	Dec.	Dec.	Dec.					
32		81	Q	130	é	179	¢	228	€
33	!	82	R	131	â	180	œ	229	
34	'	83	S	132	à	181	Œ	230	μ
35	#	84	T	133	à	182	À	231	
36	\$	85	U	134	â	183	Ã	232	
37	%	86	V	135	ç	184	Ö	233	
38	&	87	W	136	ê	185	§	234	
39	'	88	X	137	ë	186	?	235	
40	(89	Y	138	è	187	†	236	
41)	90	Z	139	ï	188	‡	237	∅
42	*	91	À	140	î	189	©	238	
43	+	92	-	141	ì	190	®	239	
44	,	93	Ü	142	Ä	191	™	240	
45	-	94	¼	143	Å	192		241	
46	.	95		144	É	193	...	242	
47	/	96	,	145	æ	194	‰	243	
48	0	97	a	146	Æ	195	•	244	
49	1	98	b	147	ô	196	—	245	
50	2	99	c	148	ö	197	—	246	
51	3	100	d	149	ò	198	°	247	
52	4	101	e	150	û	199	Á	248	°
53	5	102	f	151	ù	200	Â	249	
54	6	103	g	152	ÿ	201	È	250	
55	7	104	h	153	Ö	202	Ê	251	
56	8	105	i	154	Ü	203	Ë	252	
57	9	106	j	155	ø	204	Ì	253	
58	:	107	k	156	£	205	Í	254	
59	:	108	l	157	∅	206	Î	255	
60	<	109	m	158	~	207	Ï		
61	=	110	n	159	—	208	Ò		
62	>	111	o	160	á	209	Ó		
63	?	112	p	161	í	210	Ô		
64	£	113	q	162	ó	211			
65	A	114	r	163	ú	212			
66	B	115	s	164	ñ	213	Ù		
67	C	116	t	165	Ñ	214	Ú		
68	D	117	u	166	¼	215	Û		
69	E	118	v	167	½	216	ÿ		
70	F	119	w	168	¾	217			
71	G	120	x	169	'	218			
72	H	121	y	170	"	219			
73	I	122	z	171	<	220			
74	J	123	ä	172	>	221			
75	K	124	ö	173		222			
76	L	125	ü	174	«	223	μ		
77	M	126	¾	175	»	224	\		
78	N	127		176	ã	225	ß		
79	O	128	Ç	177	õ	226			
80	P	129	ü	178	¥	227			

GEM French

Dec.	Dec.	Dec.	Dec.	Dec.					
32		81	Q	130	é	179	¢	228	€
33	!	82	R	131	â	180	œ	229	
34	'	83	S	132	à	181	Œ	230	μ
35	#	84	T	133	à	182	À	231	
36	\$	85	U	134	â	183	Ã	232	
37	%	86	V	135	ç	184	Ö	233	
38	&	87	W	136	ê	185	§	234	
39	'	88	X	137	ë	186	?	235	
40	(89	Y	138	è	187	†	236	
41)	90	Z	139	ï	188	‡	237	∅
42	*	91	ô	140	î	189	©	238	
43	+	92	ç	141	ì	190	®	239	
44	,	93	Û	142	Ä	191	™	240	
45	-	94	¼	143	Å	192		241	
46	.	95	½	144	É	193	...	242	
47	/	96	¾	145	æ	194	‰	243	
48	0	97	a	146	Æ	195	•	244	
49	1	98	b	147	ô	196	—	245	
50	2	99	c	148	ö	197	—	246	
51	3	100	d	149	ò	198	°	247	
52	4	101	e	150	û	199	Á	248	°
53	5	102	f	151	ù	200	Â	249	
54	6	103	g	152	ÿ	201	È	250	
55	7	104	h	153	Ö	202	Ê	251	
56	8	105	i	154	Ü	203	Ë	252	
57	9	106	j	155	ø	204	Ì	253	
58	:	107	k	156	£	205	Í	254	
59	:	108	l	157	∅	206	Î	255	
60	<	109	m	158	~	207	Ï		
61	=	110	n	159	—	208	Ò		
62	>	111	o	160	á	209	Ó		
63	?	112	p	161	í	210	Ô		
64	à	113	q	162	ó	211			
65	A	114	r	163	ú	212			
66	B	115	s	164	ñ	213	Ù		
67	C	116	t	165	Ñ	214	Ú		
68	D	117	u	166	¼	215	Û		
69	E	118	v	167	½	216	ÿ		
70	F	119	w	168	¾	217			
71	G	120	x	169	'	218			
72	H	121	y	170	"	219			
73	I	122	z	171	<	220			
74	J	123	é	172	>	221			
75	K	124	ñ	173		222			
76	L	125	è	174	«	223	μ		
77	M	126	ß	175	»	224	\		
78	N	127	°	176	ã	225	ß		
79	O	128	Ç	177	ö	226			
80	P	129	ü	178	¥	227			

GEM Swedish

Dec.	Dec.	Dec.	Dec.	Dec.					
32		81	Q	130	é	179	¢	228	€
33	!	82	R	131	â	180	œ	229	
34	'	83	S	132	à	181	Œ	230	μ
35	#	84	T	133	à	182	À	231	
36	\$	85	U	134	â	183	Ã	232	
37	%	86	V	135	ç	184	Ö	233	
38	&	87	W	136	ê	185	§	234	
39	'	88	X	137	ë	186	?	235	
40	(89	Y	138	è	187	†	236	
41)	90	Z	139	ï	188	‡	237	∅
42	*	91	Ä	140	î	189	©	238	
43	+	92	Ö	141	ì	190	®	239	
44	,	93	À	142	Ä	191	™	240	
45	-	94	Ü	143	Å	192	—	241	
46	.	95	_	144	É	193	...	242	
47	/	96	é	145	æ	194	‰	243	
48	0	97	a	146	Æ	195	•	244	
49	1	98	b	147	ô	196	—	245	
50	2	99	c	148	ö	197	—	246	
51	3	100	d	149	ò	198	°	247	
52	4	101	e	150	û	199	Á	248	°
53	5	102	f	151	ù	200	Â	249	
54	6	103	g	152	ÿ	201	È	250	
55	7	104	h	153	Ö	202	Ê	251	
56	8	105	i	154	Ü	203	Ë	252	
57	9	106	j	155	ø	204	Ì	253	
58	:	107	k	156	£	205	Í	254	
59	:	108	l	157	∅	206	Î	255	
60	<	109	m	158	~	207	Ï		
61	=	110	n	159	—	208	Ò		
62	>	111	o	160	á	209	Ó		
63	?	112	p	161	í	210	Ô		
64	@	113	q	162	ó	211			
65	A	114	r	163	ú	212			
66	B	115	s	164	ñ	213	Ù		
67	C	116	t	165	Ñ	214	Ú		
68	D	117	u	166	¼	215	Û		
69	E	118	v	167	½	216	ÿ		
70	F	119	w	168	¾	217			
71	G	120	x	169	'	218			
72	H	121	y	170	"	219			
73	I	122	z	171	<	220			
74	J	123	ä	172	>	221			
75	K	124	ö	173		222			
76	L	125	å	174	«	223	μ		
77	M	126	ü	175	»	224	\		
78	N	127	°	176	ã	225	ß		
79	O	128	Ç	177	ö	226			
80	P	129	ü	178	¥	227			

GEM Danish

Dec.	Dec.	Dec.	Dec.	Dec.					
32		81	Q	130	é	179	¢	228	€
33	!	82	R	131	â	180	œ	229	
34	'	83	S	132	à	181	Œ	230	μ
35	#	84	T	133	à	182	À	231	
36	\$	85	U	134	â	183	Ã	232	
37	%	86	V	135	ç	184	Ö	233	
38	&	87	W	136	ê	185	§	234	
39	'	88	X	137	ë	186	?	235	
40	(89	Y	138	è	187	†	236	
41)	90	Z	139	ï	188	‡	237	∅
42	*	91	Æ	140	î	189	©	238	
43	*	92	Ø	141	ì	190	®	239	
44	,	93	Å	142	Ä	191	™	240	
45	—	94	Ö	143	Å	192	—	241	
46	.	95	—	144	É	193	...	242	
47	/	96	—	145	æ	194	‰	243	
48	0	97	a	146	Æ	195	•	244	
49	1	98	b	147	ô	196	—	245	
50	2	99	c	148	ö	197	—	246	
51	3	100	d	149	ò	198	°	247	
52	4	101	e	150	û	199	Á	248	°
53	5	102	f	151	ù	200	Â	249	
54	6	103	g	152	ÿ	201	È	250	
55	7	104	h	153	Ö	202	Ê	251	
56	8	105	i	154	Ü	203	Ë	252	
57	9	106	j	155	ø	204	Ì	253	
58	:	107	k	156	£	205	Í	254	
59	:	108	l	157	Ø	206	Î	255	
60	<	109	m	158	~	207	Ï		
61	=	110	n	159	—	208	Ò		
62	>	111	o	160	á	209	Ó		
63	?	112	p	161	í	210	Ô		
64	ä	113	q	162	ó	211			
65	A	114	r	163	ú	212			
66	B	115	s	164	ñ	213	Ù		
67	C	116	t	165	Ñ	214	Ú		
68	D	117	u	166	¼	215	Û		
69	E	118	v	167	½	216	ÿ		
70	F	119	w	168	¾	217			
71	G	120	x	169	'	218			
72	H	121	y	170	"	219			
73	I	122	z	171	<	220			
74	J	123	æ	172	>	221			
75	K	124	ø	173		222			
76	L	125	å	174	«	223	μ		
77	M	126	Ü	175	»	224	\		
78	N	127	°	176	ã	225			
79	O	128	Ç	177	õ	226	ß		
80	P	129	ü	178	¥	227			

FONT EXAMPLES

Bitmap fonts (not proportional)

Font 01 (8 x 11) ratio 3:3
 Font 02 (12 x 17) ratio 3:3
 Font 03 (18 x 26) ratio 2:2
 Font 04 (40 x 56) ratio 1:1
 Font 05 (18 x 32 with descender) ratio 2:2
 Font 07 (12 x 22 with descender) ratio 2:2

Bitmap fonts (proportional)

Font 21 (10 proportional) ratio 3:3
 Font 22 (18 proportional) ratio 2:2
 Font 23 (26 proportional) ratio 2:2
 Font 24 (56 proportional) ratio 1:1
 Font 28 (40 proportional) ratio 1:1
 Font 29 (8 proportional) ratio 5:5

Vector fonts

Absender (Baskerville) Das ist ein Musteretikett
 für die Darstellung der
 Gold, Petra (Swiss Light) Schriftarten (Monospace)
Name, Vorname (Helvetica Bold)
 Goldstraße 456 (Swiss Light)
Straße, Hausnummer (Helvetica Bold)
 23456 Golddorf (Swiss Light)
PLZ, Ort (Helvetica Bold)

Musterlieferung
Bitte bestätigen Sie
den Empfang. (Brush Script)

Empfänger (Baskerville)
Mustermann, Max (Helvetica Roman)
Name, Vorname (Helvetica Bold)
Musterstraße 123 (Helvetica Roman)
Straße, Hausnummer (Helvetica Bold)
45678 Musterstadt (Helvetica Roman)
PLZ, Ort (Helvetica Bold)

INDEX

A

ANSI, character set	91
Auto status.....	87
Autoload, parameter set	51
Automatic return (cutter), parameter set	77

B

Backfeed, parameter set	52
Bad readings (scanner), parameter set.....	83
Bar code	
Mask set.....	14
Rotation.....	6
Bitmap fonts, font examples	101
Buzzer/display, parameter set.....	51

C

Character sets	
ANSI.....	91
Codepage 437	92
Codepage 850	93
Codepage 852	94
Codepage 857	95
GEM Danish.....	100
GEM English.....	97
GEM French.....	98
GEM German.....	96
GEM Swedish	99
General information	89
CODABLOCK F, mask set	19
Codepage 437, character set	92
Codepage 850, character set	93
Codepage 852, character set	94
Codepage 857, character set	95
Codepage selection, parameter set	50
Columns	
Number, parameter set.....	43
Width, parameter set.....	43
Configuration	
Readout	86
Save permanent.....	86
Connector assignment RS485/RS422, serial data transmission	3
Continuous print (dispenser), parameter set.....	82
Contrast, parameter set.....	44
Control (cutter), parameter set	77
Copy (memory card), parameter set	73
Counter (extended), variables	31
Counter, variables	30
Currency, variable	36
Cut	
Speed, parameter set	77
Width, parameter set.....	77

Cutter (option)	
Automatic return.....	77
Control.....	77
Cut speed.....	77
Cut width.....	77
Double cut.....	76
Offset, parameter set.....	56, 76
Operating mode.....	76
D	
Data format	
Explanation.....	8
General information.....	7
Data memory, parameter set.....	54
DataMatrix, mask set.....	18
Date/time	
Date.....	61
Summer/wintertime.....	62
Summertime begin.....	63
Summertime end.....	63
Time.....	61
time shifting.....	63
Variable.....	32
Datumpoint, setting.....	6
Debounce start signal (dispenser), parameter set.....	81
Default label On/Off, parameter set.....	52
Device parameters	
Default label On/Off.....	52
Device settings	
Autoload.....	51
Backfeed, operating mode.....	52
Buzzer.....	51
Codepage selection.....	50
Display brightness.....	51
External print parameters.....	49
Field handling.....	49
Hotstart.....	51
Keyboard layout.....	50
Label change confirmation.....	52
Print speed.....	48
Printer language.....	49
Ribbon save.....	48
Transfer ribbon control.....	48
User guiding.....	50
DHCP support, parameter set.....	71
Directory (memory card)	
Change, parameter set.....	75
Create, parameter set.....	75
Delete, parameter set.....	75
Dispenser	
Inputs, parameter set.....	79
Level, parameter set.....	78
Outputs, parameter set.....	79
Photocell (status), parameter set.....	47, 82
Photocell (value), parameter set.....	82
Dispenser (option)	
Continuous print.....	82
Debounce start signal.....	81
Dispenser level.....	78
Dispenser offset.....	56

I/O protocol port	80
Input trigger	79
Inputs	79
Operating mode	78
Output signal level	79
Outputs	79
Save start signal	82
Software input	80
Software output	80
Start signal delay	81
Display brightness, parameter set	51
Double cut, parameter set	76

E

Emulation, parameter set	69
Enquire value (label photocell), parameter set	46
Error (readout)	
ID, parameter set	65
Text, parameter set	65
Error (reset), parameter set	65
ETB, parameter set	53
Example	
Graphic, PCX format	28
Mask set	25
Text set	25
External print parameters, parameter set	49

F

Feed, parameter set	68
Field attributes/properties, definition	9
Field handling, parameter set	49
Field names, definition	10
Flip label, parameter set	44
Font examples	
Bitmap fonts (not proportional)	101
Bitmap fonts (proportional)	101
Font examples, vector fonts	101
Format (memory card), parameter set	73
Free memory space (memory card), parameter set	74
Function group (password), parameter set	64

G

Gap length in 1/100 mm, parameter set	42
Gateway address (network), parameter set	70
GEM Danish, character set	100
GEM English, character set	97
GEM French, character set	98
GEM German, character set	96
GEM Swedish, character set	99
Graphic	
General format	26
Internal, mask set	23
PCX format, example	28
PCX format, general information	27
Rotation	6
Save (memory card), parameter set	74
GS1 DataBar (RSS), mask set	20

H

Hotstart, parameter set	51
-------------------------------	----

I

I/O protocol port (dispenser), parameter set	80
Input trigger (dispenser), parameter set	79
Interface	
All interface parameters	53
Date memory	54
Interface protocol	53
Port transmission	54
Scanner, parameter set	83
SOH/ETB	53
Unknown interrogative set, reaction	54
Interrogative sets (unknown), reaction	54
IP address (network), parameter set	70
ITF 14, mask set	15

K

Keyboard layout, parameter set	50
--------------------------------------	----

L

Label change confirmation, parameter set	52
Label error length, parameter set	43
Label parameter	
Column width	43
Contrast	44
Flip label	44
Flip/rotate label	45
Gap length in 1/100 mm	42
Label alignment	44
Label error length	43
Label length in 1/100 mm	42
Label photocell	41
Label type	41
Label width in 1/100 mm	42
Material selection	45
Measure label	41
Measure label automatically	42
Number of columns	43
Rotate label	44
Scan position	45
Synchronisation	43
Label photocell	
Enquire value (label photocell)	46
Enquire value (transfer ribbon photocell)	46
Level, maximal	46
Level, minimal	46
Switching threshold	46
Label photocell, parameter set	41
Label width in 1/100 mm, parameter set	42
Labels	
Alignment, parameter set	44
Delete (memory card), parameter set	73
Feed (scanner), parameter set	83
Length in 1/100 mm, parameter set	42
Load (memory card), parameter set	73
Measure, parameter set	41
Type, parameter set	41

Language, parameter set	49
Line, mask set	22
Lines (number), parameter set	65
Link field, variables	29

M

MAC address (network), parameter set	71
Mask set	
Bar code.....	14
CODABLOCK F	19
DataMatrix.....	18
Example	25
Graphic internal.....	23
GS1 DataBar (RSS).....	20
ITF 14.....	15
Line	22
MAXICODE.....	17
PDF417	16
QR Code	21
Rectangle.....	22
Text	13
Material selection, parameter set	45
MAXICODE, mask set	17
Memory card	
Change directory.....	75
Copy.....	73
Create directory	75
Delete directory.....	75
Delete label	73
Format.....	73
Free memory space	74
Load label	73
Readout table of contents	74
Save graphic.....	74
Transfer file from printer.....	75
Mileage	
Printer, parameter set	60
Printhead, parameter set	60

N

Netmask (network), parameter set	70
Network (option)	
DHCP support.....	71
Gateway address	70
IP address.....	70
MAC address	71
Net mask.....	70
NTP Server IP.....	72
Printer name	71
Reset network device.....	72
Time zone (hour offset).....	72
Transmission mode.....	71
NTP Server IP (network), parameter set	72

O

Offset values	
Cutter (option) offset	56
Dispenser offset	56
Tear off (offset 4)	55
X displacement (offset 3)	55
Zero point displacement (offset 2)	55
Online/offline, parameter set	57
Operating mode	
Dispenser, parameter set	78
Massicot, parameter set	76
Scanner, parameter set	83

P

Parallel data transmission	
Connection	5
General information	4
Parameter set	
Date/time	61
Test print	68
Parameter sets	
Cancel print orders	68
Cutter (option)	76
Device settings	48
Dispenser (option)	78
Dispensing photocell	47, 82
Emulation	69
Error ID, readout	65
Error text, readout	65
Feed	68
Interface	53
Label photocell	46
Memory card (option)	73
Network (option)	70
Offset values	55
Password	64
Printing	65
Quantity (print order)	66
Remote console	69
Reset error	65
Scanner (option)	83
Service functions	57
Start printing	67
Start/stop command	65
Status print	68
Password	
Function group	64
Password	64
PDF417, mask set	16
Photocell (label)	
Level (maximal), parameter set	46
Level (minimal), parameter set	46
Port transmission, parameter set	54
Print	
Speed, parameter set	48
Start, parameter set	67
Print orders (cancel), parameter set	68
Printer name (network), parameter set	71

Printhead	
Lockbar, parameter set	58
Photocell, parameter set	58
Resistance, parameter set	60
Temperature, parameter set	58
Printing, lines	65
Q	
QR Code, mask set	21
Quantity (print order), parameter set	66
R	
Readout table of contents (memory card), parameter set	74
Readout, configuration	86
Rectangle, mask set	22
Reduced print speed, parameter set	59
Remote console	
Interface	69
Sending interval (display contents)	69
Reprint action, parameter set	57
Reset network device (network), parameter set	72
Ribbon save, parameter set	48
Rotate label, parameter set	44
Rotation	
Bar code	6
Graphic	6
Text	6
RS232	
Assignment, cable	2
Hardware handshake	2
S	
Save permanent, configuration	86
Save start signal (dispenser), parameter set	82
Scan delay (scanner), parameter set	84
Scan length (scanner), parameter set	83
Scan mode (scanner), parameter set	84
Scan offset (scanner), parameter set	83
Scan position, parameter set	45
Scan timeout (scanner), parameter set	84
Scanner (option)	
Bad readings	83
Interface	83
Label feed	83
Operating mode	83
Scan delay	84
Scan length	83
Scan mode	84
Scan offset	83
Scan timeout	84
Variable	85
Sending interval (display contents), parameter set	69
Serial data transmission	
Connection RS232	2
Connector assignment RS485/RS422	3
Connector assignment, DSUB socket	1
Xon/Xoff protocol	1

Service functions	
Mileage, printer	60
Mileage, printhead	60
Online/offline	57
Printhead lockbar	58
Printhead photocell	58
Printhead resistance	60
Printhead temperature	58
Reduced print speed (transfer ribbon prior warning)	59
Reprint action	57
Transfer ribbon diameter	59
Transfer ribbon prior warning	59
Winder output	57
Shift variable, variables	37
Signal level (output), parameter set	79
Software (dispenser)	
Input, parameter set	80
Output, parameter set	80
SOH, parameter set	53
Start signal delay (dispenser), parameter set	81
Start/stop command, parameter set	65
Status	
Enquiry, data format	86
Print, parameter set	68
Return information, data format	86
Summer/wintertime (parameter sets)	
Automatical adjustment	62
Summertime begin	63
Summertime end	63
Time shifting	63
Switching threshold, parameter set	46
Synchronisation, parameter set	43
T	
Tear off (offset 4), parameter set	55
Test print, parameter set	68
Text	
Mask set	13
Rotation	6
Set, example	25
Set, general information	24
Time zone (Network), parameter set	72
Time, parameter set	61
Transfer file from printer (Memory card), parameter set	75
Transfer ribbon (parameter sets)	
Control	48
Diameter	59
Photocell, value	46
Prior warning	59
Prior warning diameter	59
Transmission mode (network), parameter set	71
U	
User guiding	
Parameter set	50
Variable definition	38

V

Variables	
Counter	30
Currency variable	36
Date/Time	32
Extended counter	31
Link field	29
Shift variable	37
Text structure	29
User guiding	38
Vector fonts, font examples	101

W

Winder output, parameter set	57
------------------------------------	----

X

X displacement (offset 3), parameter set	55
--	----

Z

Zero point displacement, parameter set	55
--	----